

The Full System for All Your Wood Flooring Needs

You are now holding the most comprehensive guide on our full range of sustainable innovations. Here, you will find detailed product information and application advice for the installation, renovation and maintenance of wooden floors.

All Bona products are optimized for complete compatibility and are specially developed to meet the highest functional, aesthetic and environmental requirements. In this edition, you will find exciting new solutions that take our passion for wood floors one step further. Open up and discover everything you need to bring out the best in wooden floors.



PRODUCT CATALOGUE 2020



Bona[®]

INNOVATION FOR A BETTER USER EXPERIENCES

With more than 100 years of innovation behind us, we continue with passion, performance and pioneering guiding our journey forward. This year we will turn our attention to user focused innovations, performance with sustainability in mind and passion for bringing out the beauty in all kinds of floors.

This year's catalogue is filled with exciting news. The new Bona UX sanding machines are filled with new features, sprung from years of user experiences and we launch new unique FIBA approved solutions for sports floor.

THE BONA SYSTEM

As a professional contractor you can rely on Bona whether your project is a full renovation, protection of newly installed floors, or if you're seeking design options. You can be assured that our complete range of solutions deliver performance, value and excellent result with a minimal environmental impact and healthy working conditions.



BONA UX SANDING

Bona continues to develop our solutions with the craftsman in mind. With our total approach to floor care and a complete system of compatible products we ensure you unparalleled performance allowing you to work with efficiency and speed without compromising on quality. A proof of our user experience focus is the new Bona UX family of sanding machines; Bona UX Belt and Bona UX Edge. All to ensure a smooth sanding experience.

EXTENDING THE SPORTS FAMILY

To strengthen our unique Bona sport floors offer to include new floor types, especially within resilient, we are launching two new product innovations for sports floor. Both of the new lacquers are FIBA approved. Bona SuperSport is a special coating for wooden sports floors, and Bona SuperSport Pure HD, is a perfect finish for resilient sports floor.

YOUR OWN WOOD STORY

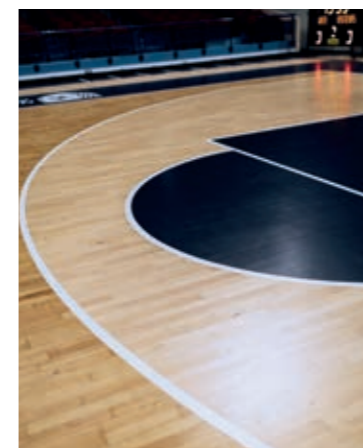
With our new Bona oil range a world of design possibilities has opened up for floor owners. It is now a full range of oils based on renewable ingredients that inspires and supports you from vision to reality to create unique characters on wooden floors.

RENOVATION IS BETTER

As always, we take lead in sustainability and health in the field of flooring. With more than 100 years of experience we would like to share our knowledge and with our innovative products and systems inspire to renovate, rather than replacing, old and damaged floors. We want to show floor owners a world of possibilities and give you the tools to fulfil their dreams with a sustainable approach.

With a global approach on how we see sustainability and shared knowledge, we are now aiming for a closer cooperation and open dialogue with increased interaction and sharing through digital media with you as a floor contractor.

This will create a value-based, user experienced knowledge and creative exchange which will facilitate outstanding results with sustainable products and work methods, to bring out the beauty in all floors.





CONTENTS

FASTENING

Screed Repair	6
Moisture Barriers	7
Primers	8
Levelling Compounds	9
Underlayments	11
Water-based Adhesives	14
PU Adhesives – Reactive	15
Silane Adhesives – Reactive	16
Fillers and Repairs	20
Application Tools	20
Other Products	21

SANDING

Dust Free Sanding	24
Belt Sanders	25
Expansion Sanders	28
Edgers	30
FlexiSand System	33
Buffing Machines	38
Vacuum Cleaners	40
Other Machines	41
Superior – Ceramic Mix	42
Superior – Green Ceramic	43
Premium – Zircon Mix	44
Standard – Aluminium Oxide	48
Standard – Silicon Carbide	49
Pads	51
Scrad Pads	52
Screens	53
Diamond Abrasives	54
Abrasives Delta	55
Abrasives	55

COATINGS

Primers	58
Lacquers	60
Sportive System	66
Oils – Wear Treatment	69
Oils – Effect Treatment	71
Oils – Outdoor	72
Fillers and Repairs	72
Resilient System	73
Resilient Maintenance	76

FLOOR CARE

Deep Clean System	80
Lacquer – Maintenance	81
Oils – Maintenance	83

TOOLS & ACCESSORIES

Coatings	86
Fastening	92
Measurement	93
Occupational Safety	94
Floor Care	95

APPLICATION ADVICE

Lacquer System	98
Natural Wood Look	99
Sportive System	100
Craft Oil 2K System	101
Oil System	102
Hardwax Oil	103
Adhesive Guidelines	104
Index of Bona Adhesives	105

INDEX

Index – Products	106
Index – Article Numbers	108



PRODUCT HIGHLIGHTS

NEW STARS 2020

BONA BELT UX

To make your sanding experience even better the new improved user experience-based sanding machine, Bona Belt UX, is user-friendly and powerful yet easy and sound. With the use of modern technology, it gives you a smooth sanding experience and it helps you create the perfect floor surface.

BONA EDGE UX

The new Bona Edge UX has an unique and modern design, resulting in an safe and user-friendly edger, based on the different needs craftsmen working with sanding day-to-day, has. The design of the sanding arm helps you reach all nooks and crannies and with its new LED technology, the visibility is outstanding.

BONA POWERSCRUBBER 2.0

Updated with a host of new operator-friendly features and a fresh new design, Bona PowerScrubber 2.0 gives you a powerful preparation for beautiful floors. Renowned for its deep cleaning of wood surfaces, it is now also suitable for outside decking, tile, concrete and resilient surfaces and reaches deep down and removes even the toughest dirt, grime and scuff marks.

BONA OILS

Our new oil system enables you to bring out the unique character of the floor, whether you're looking to achieve a fresh minimalism of white broad planks, a contemporary take on classic parquet, or a look that's as unique as you are. Bona's complete range of oils are renewable, made using raw vegetable materials and contain exceptionally low levels of VOC.

BONA SUPERSPORT PURE HD

To broaden our unique Bona sport floors offer we are now launching a resilient coating approved by FIBA, Bona SuperSport Pure HD. It is a hard-elastic and hardwearing PUR coating for the treatment of all resilient floor coverings in sport halls. It serves as a long-term surface protection while restoring appearance, safe friction and simplifying routine maintenance.





1. Screed Repair
2. Moisture Barrier
3. Primers
4. Levelling Compounds
5. Underlayments
6. Water-based Adhesives
7. PU Adhesives - Reactive
8. Silane Adhesives - Reactive
9. Fillers & Repair
10. Application Tools
11. Other Products



FASTENING



Success begins with a good foundation. And good fastening, with the right combination of strength and elasticity, is the first step to achieving a beautiful and lasting wooden floor. At Bona, our continuous R&D and dialogs with craftsmen have equipped us with what it takes to offer perfection in our craft. In this section, you will find all the products and accessories you need to lay the best foundation, regardless of subfloor type, dampness and evenness.

Screed Repair

Bona R405



High viscosity, two-component polyester resin for screed repair prior to application of adhesives or levelling compounds.

Key Benefits:

- Quick drying
- High viscosity
- Excellent adhesion to many substrates

Technical Data:

Base: 2-comp polyester resin + hardener
Drying time: 30–60 min
Application: Stainless steel trowel

Article Number	Packaging	Pcs/transport package	Package/pallet
BR40501400DEBO	1.25 kg	1	60

Bona R440



Bona R440 is a solvent-free (accord. to TRGS 610), two-component silicate based cast resin with very low emission (EC1-R Plus). It is suitable for the fast and non-positive repair and filling of cracks and joints in screeds. Furthermore, it can be used to bond metal profiles and nail bars. Both components can be mixed quickly and easily by shaking. Bona R440 is ready to use within a few seconds.

Key Benefits:

- Very low emission EC1-R Plus
- No tools required for mixing
- Odour-free
- Fast drying

Technical Data:

Base: Sodium Silicate (water glass) and Isocyanides (Hardener)
Colour: Yellow/beige
Viscosity: Fluid
Density: 1.3 g/cm³ (immediately after mixing)

Article Number	Packaging	Pcs/transport package	Package/pallet
BR44006600DEBO	2 x 300 ml	5 sets	

Wave Bonders



Metal strips (70 x 6 mm) for crack repairs in screeds. Use in combination with Bona R405.

Article Number	Packaging	Pcs/transport package	Package/pallet
AX34040000	100 pieces	100	

Bona RenoForce



Bona RenoForce is a fibre glass weave to be used for the reinforcement of existing cracks and construction joints up to 5 mm in width, for screeds, concrete substrates, or between different type of subfloors. The installation of Bona RenoForce is easy and fast. It should be used in combination with either one of our Bona polyurethane adhesives such as Bona R777, Bona Titan or with the levelling compound Bona H610. One roll equals 36 m².

Key Benefits:

- No hazardous product
- Safe in use, promise a lasting result
- The usage of liquid resins is no longer necessary

Technical Data:

Product type: Sodium-silicate glass fibres
Colour: White
Tensile strength on filament (fibre): 3,500 N/mm²

Article Number	Packaging	Pcs/transport package	Package/pallet
BH500033	0.8 x 45 m	1	24

For adhesive guidelines see pages 104 and 105

Moisture Barriers

Bona R410



A two-component epoxy resin for damp-proofing concrete or cementitious subfloors with up to 5 CM% (or 90% RH) in humidity. Can also be used as a primer for PU and silane adhesives, levelling compounds and as a light reinforcement of weak subfloors.

Key Benefits:

- Excellent damp proofing
- Excellent adhesion to most substrates
- Subfloor strengthening properties

Technical Data:

Base: 2-comp epoxy resin
Pot life: Approx. 20 min
Consumption: Approx. 150–500 g/m²
Application: Brush, roller, mohair roller

Article Number	Packaging	Pcs/transport package	Package/pallet
BR41002000GBBO	5 kg	1	60

Bona R540



Multipurpose primer/damp-proof membrane for both absorbent and non-absorbent subfloors. Can be used for damp-proofing concrete or cementitious subfloors with up to 4 CM% in humidity. Compatible with Bona's silane and PU adhesives.

Key Benefits:

- Moisture inhibiting
- Excellent penetration properties
- 1-component and ready to use

Technical Data:

Base: 1-comp PU
Drying time: 1–24 h, depending on type of adhesive
Application: Stainless steel trowel, mohair roller, brush

Article Number	Packaging	Pcs/transport package	Package/pallet
BR41002000GBBO	6 kg	1	60

Bona R590



Bona R590 is a one-component silane based primer for priming and/or sealing the residual moisture in cement screeds or concrete (up to 5%CM / 90 %RH) before installing a wooden floor. It can also be used for the reinforcement of weak subfloor surfaces up to a certain level.

Key Benefits:

- Reinforcing effect
- Suitable for all Bona silane or polyurethane adhesives
- Fast drying
- Product contains no liquid extenders or components that can migrate after curing

Technical Data:

Base: 1-comp silane modified
Drying time: 4-6 h
Tools of application: Bona 500F notched trowel or flat trowel
Consumption: 150-500 g/m²

Article Number	Packaging	Pcs/transport package	Package/pallet
BR59005000M1BO	8 kg	1	60

For adhesive guidelines see pages 104 and 105

Primers

Article Number	Packaging	Pcs/transport package	Package/pallet
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Bona D500



Primer for the preparation of absorbent and non-absorbent substrates prior to the use of dispersion-based parquet adhesives. Binds dust and reduces water absorption of substrate. Note: Not to be used with silane-based adhesives.

Key Benefits:

- Vapor permeable
- Solvent-free
- Good elasticity

Technical Data:

Base: 1-comp acrylate
Drying time: 1–24 h (depending on the subfloor)
Application: Brush, roller
Consumption: 1 part D500 to 1 part water
 Consumption: Approx. 150 g/m² (mixture)

BD50102000GBBO	5 L	3	132
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Bona D501



Primer for the preparation of absorbent and non-absorbent substrates prior to the use of silane or polyurethane-based adhesives. Binds dust effectively. Use undiluted.

Key Benefits:

- Vapor permeable
- Solvent-free
- Very quick drying

Technical Data:

Base: 1-comp acrylate
Drying time: 1–2 h
Application: Brush, roller
Consumption: Approx. 150 g/m²

BD50102000GBBO	5 L	3	132
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Bona D510



Primer for the preparation of absorbent substrates prior to using levelling compounds. Bona D510 reduces the absorbency of the subfloor and improves flow and adhesion of the levelling compound.

Key Benefits:

- Vapor permeable
- Solvent-free
- Excellent adhesion to many substrates

Technical Data:

Base: 1-comp acrylate
Drying time: 1–24 h (depending on the subfloor)
Application: Brush, roller
Consumption: Approx. 150 g/m²

BD51002000DEBO	5 L	3	132
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Bona S100



Bona S100 is a diluent and cleaning agent for various parquet adhesives and primers.

Key Benefits:

- Vapor permeable
- Solvent-free
- Very quick drying

Technical Data:

Base: 1-comp acrylate
Drying time: 1–2 h
Application: Brush, roller
Consumption: Approx. 150 g/m²

BS10002000DEBO	5 L	4	40
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For adhesive guidelines see pages 104 and 105

Levelling Compounds

Article Number	Packaging	Pcs/transport package	Package/pallet
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Bona H600



A cementitious, self-smoothing levelling compound specially designed for the tough strains wooden floors placed on the subfloor. Also suitable for installation of LVT's (Luxury Vinyl Tiles). Apply to 1.5–10 mm thickness.

Key Benefits:

- Self-smoothing
- Rapid hardening
- High strength

Technical Data:

Base: Cement, synthetic resin
Consumption: 1.5 kg/m²/mm
Pot life: Approx. 30 min
Treadable: After approx. 3 h
Mixing ratio: 25 kg powder : 5.75 L water
Application: Notched Blade R1 or R2, flat edge hand trowel
Drying time: 24 h up to 10 mm

BH600031DE	25 kg	1	40
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Bona H605



Calcium sulphate levelling compound with practically no shrinkage and tension for exceptionally smooth surfaces. Suitable for elastic and textile floor coverings as well as parquet glued down with silane adhesives.

Key Benefits:

- Very rapid hardening
- High strength
- Practically no tension or shrinkage

Technical Data:

Base: Calcium sulphate
Pot life: 45 min
Treadable: After approx. 90 min
Mixing ratio: 25 kg powder : 5.75 L water
Application: Notched Blade R1 or R2, flat edge hand trowel
Drying time: 24 h up to 3 mm

BH605031M1	25 kg	1	40
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Bona H610



Bona H610 is a rapid setting and drying, slump-free mortar for internal repairs. Ideal for filling holes and cracks in screeds, repairing and refacing internal concrete stair treads and risers, cement and sand screeds, concrete floors or making good around pipe work, door and window frames.

Key Benefits:

- Rapid hardening and drying – can be covered after 60 minutes.
- Slump-free – ideal for vertical and horizontal repairs
- High strength and hardness
- Stress-relieved – low shrinkage
- CE certified

Technical Data:

Base: Special cements, synthetic resin
Consumption: 1.6 kg/m²/mm
Pot life: Approx. 15 min
Treadable: After approx. 1 h
Mixing ratio: 25 kg powder : 5.5 L water
Application: Flat edge hand trowel
Drying time: 1 h

BH610031	25 kg	1	40
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For adhesive guidelines see pages 104 and 105

Levelling Compounds

Article Number	Packaging	Pcs/transport package	Package/pallet
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Bona H660 Object


CE

Bona H660 is a cementitious smoothing levelling compound specially designed for use under mosaic, multi-layered or solid wood parquet in commercial sectors.

Key Benefits:

- Ideal for large surfaces and objects
- Very good levelling behavior
- Ready for laying after 24 h (up to 3 mm)
- CE certified

Technical Data:

Base: Cement, polymer modified
Consumption: 1.7 kg/m²/mm
Pot life: Approx. 15–20 min
Treadable: After approx. 2–4 h
Mixing ratio: 25 kg powder : 5.0 L water
Application: Notched Blade R1 or R2, flat edge hand trowel
Drying time: 24 h up to 3 mm

BH660031DE	25 kg	1	42
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Bona Fibres


Bona Fibres are alkali-resistant reinforcement glass fibres designed primarily to increase the flexural and structural strength of Bona self-levelling compounds, e.g. Bona H600. In addition, an increase in the adhesion and strength of the levelling compound is also seen. Bona Fibres do not change the handling properties of the Bona levelling compound. The use of Bona Fibres is recommended on flexible subfloors, for example nailed/screwed down planks or board floors, such as chipboard, OSB or plywood, fixed over joints or battens.

Key Benefits:

- Easy to add and mix
- Levelling behavior is unaffected.
- Bona Fibres will remain evenly distributed and will not 'float' to the surface.
- Increases the flexural and structural strength of the Bona levelling compounds

Technical Data:

Base: Alkali-resistant fibreglass
Colour: White
Tensile strength: 1700 N/mm²

BH500031	0.25 kg	50	27 boxes
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For adhesive guidelines see pages 104 and 105

Levelling Compounds

Article Number	Packaging	Pcs/transport package	Package/pallet
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Bona Expansion Strips


Bona Expansion Strips 50 are self-adhesive foam strips, used in order to avoid sound bridges between levelling compounds and building parts.

Key Benefits:

- Ideal for use with levelling compound and thin screeds
- Self-adhesive, easy and quick to install
- Very good grip
- Remains straight on the wall

Technical Data:

Product type: PE-Foam with fleece backing and fleece socket (self-bonding)
Dimensions: 20 m x 50 mm, rolls
Material thickness: 5 mm

BH500032	20 m	5	90
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Underlayments

Type	Article Number	Packaging	Pcs/transport package	Package/pallet
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Bona U300


Bona U300 is an underlayment made of recycled fine PUR foam granules and cork, bound with PUR elastomers. Bona U300 can be used under parquet, laminate floors and other floor coverings. It will reduce the transmission of sound from footfall. It is also suitable for a light stress decoupling.

Key Benefits:

- DIBt approval
- Easy to install
- Suitable for use with various Bona adhesives

Technical Data:

Base: Fine recycled PUR granules and cork
Colour: Brown/black-grey-beige-brown
Fire protection class: Efl (EN 13501)
Impact sound reduction: Up to 19 dB

2 mm	AX36225002	30 m ²	1	11
3 mm	AX36225003	20 m ²	1	11
5 mm	AX36225005	16 m ²	1	11

For adhesive guidelines see pages 104 and 105



FASTENING

Underlayments

Bona U310



Bona U310 is a polyester spunbond fleece that reduces the stress transferred to the subfloor when laying prefabricated parquet, solid parquet and laminate on old parquet or other critical subfloors. Hairline/shrinkage cracks in mineral sub floors can be bridged up to a width of 0.5 mm. Due to its high tear resistance, the decoupling fleece reduces tensions from the subfloor and keeps them away from the subsequent top layer.

Key Benefits:

- Easy to cut
- Stress relieving
- Suitable for use with various Bona adhesives
- DIBt approval

Technical Data:

Base: Polyester spunbond
Colour: Light green
Weight: 160 g/m²
Thickness: 0.8 mm

Type	Article Number	Packaging	Pcs/transport package	Package/pallet
1 mm	AX36310003	50 m ²	1	

Bona U340



Bona U340 is a polyester fibre board underlay (4 mm) that reduces the stress transferred to the subfloor when installed prior to the final floor covering e.g. ceramic tiles, natural stone, wooden flooring, etc. Its high compressive strength renders it capable of tolerating high loads (up to 5.0 kN/m²). It is suitable for use in domestic and commercial premises. Additionally, acoustic dampening for all floor types is significantly improved. It is easy to cut, shape and install and is unaffected by dampness and fungal decay.

Key Benefits:

- Reduces subfloor stress
- Bridges cracks/breaks in the subfloor
- Traffic load up to 5 kN/m²
- DIBt approval

Technical Data:

Product/material: Polyester bonded Fibre board
Dimensions: 1000 x 600 x 4 mm
Weight: 4 mm = 3.1 kg/m²
Compressive strength: (DIN 53456) 10 N/mm²
Bending strength: (DIN 53453) 2 N/mm²
Tensile strength: (DIN 53457) 6.0 N/mm²
Floor-load capacity: 5.0 kN/m²
Thermal conductivity: 4 mm = λ 0.11 W/(mK)
Thermal resistance: 4 mm = 0.04 m²K/W
Fire resistance class: E (fl) acc. to EN 13501

Type	Article Number	Packaging	Pcs/transport package	Package/pallet
1 mm	AX36310003	50 m ²	1	



From now on, **never apart**

BONA Mega ONE

Bona continues to innovate the floor industry and redefine the rules of wood floor finishes with speed, simplicity and fantastic results. With great filling properties, no primer needed and fast drying between coats, Bona Mega ONE really is a contractor's best friend. Building on the DNA of the world's bestselling finishes, Bona Mega ONE offers fantastic benefits for professionals and floor owners in need of versatile wood floor protection.



Bona Mega ONE - ONE promise, ONE partner.

For adhesive guidelines see pages 104 and 105

Water-based Adhesives

Article Number	Packaging	Pcs/transport package	Package/pallet
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Bona D705


Hard dispersion-based adhesive, characterised by its strong adhesion properties and longer open time. Suitable for a wide range of parquets.

Key Benefits:

- Extended open time
- Strong adhesion
- Broad functionality

Technical Data:

Base: 1-comp PVAC
Open time: approx. 20 min
Consumption: 850-1250 g/m²

BD70504700M1BO	22 kg	1	24
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Bona D720


Hard dispersion based adhesive with low water content and very rapid setting properties. Suitable for a wide range of parquet installations. Free from solvents and completely odourless. Firm texture and very easy to spread.

Key Benefits:

- Rapid setting
- Retains trowel pattern
- High strength

Technical Data:

Base: 1-comp PVAC
Open time: Approx. 15 min
Consumption: 850-1250 g/m²

BD72002800M1BO	22 kg	1	24
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Bona D750


Dispersion based wet bed adhesive for installing PVC design floors in tile or plank format. Having a long open time and allowing fine adjustments to be made after fitting, makes installation easy and safe. Fibre-reinforced for minimized risk of joint formation.

Key Benefits:

- High shear strength
- Quick and excellent grab
- No venting required, floor coverings can be placed directly

Technical Data:

Base: 1-comp PVAC, fibre-reinforced
Colour: Beige
Application: Notched trowel
Venting time: Approx. 5 min*
Open time: Approx. 30 min*
Consumption: Approx. 200-300 g/m²
 *at 20°C and 50%rH

BD75002200DEBO	6 kg	1	60
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BD75002700DEBO	14 kg		32
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For adhesive guidelines see pages 104 and 105

PU Adhesives - Reactive

Article Number	Packaging	Pcs/transport package	Package/pallet
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Bona R200


Liquid repair material for filling hollow spots in parquet floors as well as reattaching loose elements and boards. Once injected the material expands and effectively fills up the hollow space.

Key Benefits:

- Simple solution to a difficult problem
- Excellent adhesion properties
- Contains no water or solvents

Technical Data:

Base: 1-comp PU
Drying time: 4 h

BR20005900M1BO	530 g	6	
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Bona R777


Two-component, hard parquet adhesive. Bona R777 has a very long pot life and open time, allowing complex patterns to be laid without stress. Containing no water or solvents, it is particularly suitable for wood species and parquet types sensitive to moisture as well as low/non-absorbent subfloors. Able to withstand very high thrust from wood movement and creates a rigid, stable floor.

Key Benefits:

- Extended pot life and open time for installing complex parquet patterns
- Strong and stabilizing
- Allows load after 24 h

Technical Data:

Base: 2-comp PU
Density: 1.5 g/cm³
Colour: Component A: beige
 Component B: brown
Application: Notched trowel
Pot life: Approx. 70 min
Open time: Approx. 110 min
Consumption: 850-1250 g/m

BR77705000M1BO	7 kg	1	60
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BR77702700M1BO	14 kg	1	60
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Bona R778


Two-component, hard parquet adhesive. Bona R778 has very long open time and particularly good rib stability that simplifies the installation of wooden planks. Containing no water or solvents, it is particularly suitable for wood species and parquet types sensitive to moisture as well as low/non-absorbent subfloors. Able to withstand very high thrust from wood movement and creates a rigid, stable floor.

Key Benefits:

- Good ridge stability
- Strong and stabilizing
- Allows load after 24 h

Technical Data:

Base: 2-comp PU
Density: 1.7 g/cm³
Colour: Component A: Beige
 Component B: brown
Application: Notched trowel
Pot life: Approx. 40 min
Open time: Approx. 110 min
Consumption: 850-1250 g/m

BR77802400M1BO	10 kg	1	60
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For adhesive guidelines see pages 104 and 105

Silane Adhesives - Reactive

Article Number	Packaging	Pcs/transport package	Package/pallet
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Bona R848

Bona R848 is an ISO 17178 standard elastic, one-component, silane-based adhesive, suitable for dimensional, stable, multilayered and engineered parquet. Bona R848 reduces tension to the sub floor. The use of a primer is generally not necessary. The adhesive hardens due to a chemical reaction with moisture.

Key Benefits:

- Easy to apply
- Fast initial bonding strength allows load after 24 h
- Good ridge stability
- Up to two year shelf life

Technical Data:

Base: 1-comp silane modified
Density: 1.6 g/cm³
Colour: Beige

BR84802800M1BO	15 kg	1	44
BR84805400M1BO	24 kg	1	32
BR84805600M1BO	600 ml	20	36
BR84805800M1BO	2810 ml	4	21
BR84806800M1BO	5400 ml	2	30



Bona R848T

Bona R848T is a higher viscous version of Bona R848. It is an ISO 17178 standard elastic, one-component, silane-based adhesive. Best known for its improved rib stability and quick initial bonding strength, Bona R848T can be used for the installation of solid timber floors; including overlay, parquet, blocks and engineered floors. Use with the Bona OptiSpread system for optimal application.

Key Benefits:

- Easy to apply
- Fast initial bonding strength allows load after 24 h
- Up to two year shelf life
- Perfect rip stability, no risk of hollow spots

Technical Data:

Base: 1-comp silane modified
Density: 1.6 g/cm³
Colour: Beige
Application: Notched trowel
Open time: Approx. 30 min
Consumption: 850–1250 g/m²

BR848T2800M1BO	15 kg	1	44
BR848T5600M1BO	600 ml	20	36
BR848T5700M1BO	1800 ml	6	30
BR848T1600M1BO	2700 ml	4	30
BR848T5800M1BO	2810 ml	4	21
BR848T6800M1BO	5400 ml	2	30



For adhesive guidelines see pages 104 and 105

Silane Adhesives - Reactive

Article Number	Packaging	Pcs/transport package	Package/pallet
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Bona R850

Bona R850 is an ISO 17178 standard hard-elastic, one-component, silane-based adhesive for parquet floors (for solid elements in particular). Like conventional adhesives, this hardened adhesive also has the ability to withstand thrust during expansion, while its resistance against shrinkage is very low, thus reducing tension to the subfloor.

Key Benefits:

- A high performance all-rounder
- Fast initial bonding strength allows load after 24 h
- Up to two year shelf life
- More than 10 million m² coverage since 2005
- Possible to use on outside decks
- Direct use on tiles and metal

Technical Data:

Base: 1-comp silane modified
Density: 1.5 g/cm³
Colour: Beige
Application: Notched trowel
Open time: approx. 40 min
Consumption: 850-1500 g/m²

BR85005000M1BO	7 kg	1	60
BR85002800M1BO	15 kg	2	44
BR85006800M1BO	5400 ml	1	30



Bona R850T

Bona R850T is a higher viscous version of Bona R850. It is an ISO 17178 standard hard-elastic, one-component, silane-based adhesive that is specially developed for application using the Bona OptiSpread system, although it can also be applied manually. This adhesive can be used for almost all types of wooden floors - in particular for the installation of solid elements in bigger formats. Like conventional adhesives, this hardened adhesive also has the ability to withstand thrust during expansion, while its resistance against shrinkage is very low, thus reducing tension to the subfloor.

Key Benefits:

- A high performance all-rounder
- Perfect rib stability, no risk of hollow spots
- Up to two year shelf life
- Fast initial bonding strength allows load after 24 h
- Possible to use on outside decks
- Direct use on tiles and metal

Technical Data:

Base: 1-comp silane modified
Density: 1.6 g/cm³
Colour: Beige
Application: Notched trowel
Open time: Approx. 40 min
Consumption: 850–1500 g/m²

BR850T2800GBBO	15 kg	1	44
BR850T5600M1BO	600 ml	20	36
BR850T5700M1BO	1800 ml	6	30
BR850T5800M1BO	2810 ml	4	21
BR850T6800M1BO	5400 ml	2	30



For adhesive guidelines see pages 104 and 105

Silane Adhesives - Reactive

Article Number	Packaging	Pcs/transport package	Package/pallet
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Bona Titan



Bona Titan is a powerful and hard adhesive, containing revolutionary Titanium Technology. Suitable for use on all types of wood floor installations, including oversized elements. Quadruple crosslinking system ensures fast, safe and complete hardening, even under unfavorable conditions.

Key Benefits:

- Extremely good grab for easy installation
- High shear strength
- Allows load after 6 hrs

Technical Data:

Base: 1-comp silane modified
Density: 1.7 g/cm³
Colour: Beige
Application: Notched trowel
Open time: approx. 30 min
Consumption: 850-1500 g/m²

BRTIT02800M1BO	15 kg	1	44
BRTIT06800M1BO	5400 ml	2	30

Bona R880



Bona R880 is a strong, elastic construction adhesive based on silane. Contains no plasticisers and can be used to glue many different materials. Specially designed for repair works on silane-bonded floors but also for skirting boards and similar applications.

Key Benefits:

- Quick grab and hardening
- High strength
- Excellent adhesion properties

Technical Data:

Base: 1-comp silane modified
Density: 1.4 g/cm³
Colour: Beige
Application: Adhesive gun
Open time: Approx. 10 min
Application of load: 4-8 h

BR88000300M1BO	330 ml	12	100
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For adhesive guidelines see pages 104 and 105

Silane Adhesives - Reactive

Type	Article Number	Packaging	Pcs/transport package	Package/pallet
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Bona OptiSpread



Lightweight adhesive applicator for an upright, fast and ergonomic application of adhesives to residential areas and other smaller locations. Battery driven for high mobility. Comprising a 250 mm wide spreader, it is perfect for the installation of engineered parquet and the innovative construction ensures clean and easy operation. The Aluminium body has a Teflon® coated interior as well as sturdy resting legs and base plate. 4 spreaders are included on delivery, 2 fine (approx. 850 g/m²) and 2 large (approx. 1250 g/m²) packed in a convenient transportation bag.

Key Benefits:

- For fast, ergonomic and clean application of adhesives to residential areas
- Reduces adhesive waste, empties the entire adhesive tube
- High quality, non-corrosive body

OptiSpread 2.0	AT32046051	2 810 ml		
OptiSpread 100	AT32046052	5 400 ml		

ACCESSORIES

Nozzle Adapter	AT32046053	500 mm		
Nozzle Adapter	AT32046054	250 mm		
Thread Cap for Nozzles	AT32046055			
Spare Nozzle 1250 F	AT32046056	250 mm		
Spare Nozzle 850 F	AT32046057	250 mm		
Spare Nozzle 1250 F	AT32046058	500 mm		
Spare Nozzle 1500 F/G	AT32046059	500 mm		
Plastic Caps for Nozzles	AT32046060			

For adhesive guidelines see pages 104 and 105

Fillers & Repair

Bona Gap Master



Bona Gap Master is an acrylic-based mastic for sealing gaps towards skirting boards and thresholds in connection with wooden floors. It can also be used to repair damages and to fill gaps and cracks in the floor.

Key Benefits:

- Permanently elastic (max 15% tolerance)
- High initial and final bonding strength
- Odourless

Technical Data:

Material: Acrylate
Drying time: approx. 18–24 h. Full hardness is achieved after approx. 2–3 days depending on climate and size of gap.
Consumption: Depends on size of the gap.

Type	Article Number	Packaging	Pcs/transport package	Package/pallet
RAL 7030	AF4411312500	310 ml	12	60
Dark Beech	AF4411311000	310 ml	12	60
Ash/Fir	AF4411311100	310 ml	12	60
Dark Oak	AF4411311200	310 ml	12	60
White	AF4411311300	310 ml	12	60
Maple	AF4411311400	310 ml	12	60
Light Beech	AF4411311500	310 ml	12	60
Light Oak	AF4411311600	310 ml	12	60
Cherry	AF4411311700	310 ml	12	60
Bog Oak	AF4411311800	310 ml	12	60
Wenge	AF4411311900	310 ml	12	60
Black	AF4411312000	310 ml	12	60
Nut	AF4411312100	310 ml	12	60
Teak	AF4411312200	310 ml	12	60
Reddish Exotic Wood	AF4411312300	310 ml	12	60

Application Tools

Bona R580 Trowel



Notched trowel appropriate for applying Bona R590, silane-based damp-proof membrane.

Type	Article Number	Packaging	Pcs/transport package	Package/pallet
500F (A3)	AT31400280	180 x 150 mm	10	
500F (A3)	AT31400380	250 x 150 mm	10	

For adhesive guidelines see pages 104 and 105

Application Tools

Bona Notched Trowel



Notched trowels for adhesive application.

Type	Article Number	Packaging	Pcs/transport package	Package/pallet
200F (A2)	AT31413180	180 x 150 mm	10	
200F (A2)	AT31413250	250 x 150 mm	10	
850F (B3)	AT31401180	180 x 150 mm	10	
850G (B6)	AT31402180	180 x 150 mm	10	
850G (B6)	AT31402250	250 x 150 mm	10	
1000F (B8)	AT31403180	180 x 150 mm	10	
1000G (B10)	AT31404180	180 x 150 mm	10	
1000G (B10)	AT31304250	250 x 150 mm	10	
1250F (B12)	AT31405180	180 x 150 mm	10	
1250G (B13)	AT31406180	180 x 150 mm	10	
1500F (B14)	AT31409180	180 x 150 mm	10	
1500G (B16)	AT31410180	180 x 150 mm	10	

Cartridge Applicator



Cartridge Applicator for 310 ml cartridges or 600 ml tubular bags (e.g. Bona R850T).

Type	Article Number	Packaging	Pcs/transport package	Package/pallet
310 ml	AT32040000		1	
600 ml	AT32042000		1	

Other Products

Quartz Sand



Fine quartz sand for distribution onto wet R410 and R580. Can also be added to Bona levelling compounds for greater application thickness. Grain size 0,3 – 0,8 mm.

Article Number	Packaging	Pcs/transport package	Package/pallet
AX36500000	25 kg	1	40

For adhesive guidelines see pages 104 and 105



1. Dust Free Sanding
2. Belt Sanders
3. Expansion Sanders
4. Edgers
5. FlexiSand System
6. Buffing Machines
7. Vacuum Cleaners
8. Other Machines
9. Abrasives



SANDING



The key to great sanding results lies in the perfect combination of machines and abrasives used. Bona's sanding tools not only deliver exceptional results, our systems are also made for maximum efficiency, ergonomics and safety.

With innovations such as dust-free sanding, we always strive to find new ways to improve the craftsman's working environment and process. This year we've pushed the boundaries of innovation by introducing the Bona PowerDrive NEB, the latest addition to the Bona Power Drive range. Used in combination with Bona FlexiSand 1.9, as part of our unique new Bona Brush Technology, now you can achieve even more textures and creative effects.

Dust Free Sanding

Article Number	Packaging	Pcs/transport package	Package/pallet
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Bona DCS 70



The Bona DCS 70 is a powerful H-classified vacuum unit for dust-free sanding. Its two-step cyclonic separation and unique filter design effectively contains dust within the machine. Even changing the dust bag can be done completely dust free. With the DCS 70 connected to the sanding machine there is no need to seal off connecting rooms or cover paintings and bookshelves. In addition, it provides a cleaner, healthier working environment, compared to using regular dust bags on the sanding machine.

Key Benefits:

- Dust-free sanding
- Ergonomic design and convenient transportation
- Low power consumption
- Quick and dust free swap of dust bags
- Unique seamless dust bag solution using LongoPac

Technical Data:

Weight: 38 kg
Dimensions: 800 × 600 × 1200 mm
Dust holding capacity: 70 L
Motor power: 230 V- 50–60 Hz, 1,4kW
Airflow with 7.5 m hose: 250 m³ per hour
Coarse filter: Conical folded polyester filter, 1 m³
Fine filter: class H 13 (99.996%, 0.3 μM), 0.66 m³
Hose aperture: 35 mm diameter
Hose length: 7.5 m including connection adapters

AMO530005	1	1	
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Dust Bags LongoPac

LongoPac for Bona DCS 70. 20 meters long. Sold in a set of four.



ASO539001	20 m	1	
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Adapter Kit 1

Adapter Kit for connecting the Bona DCS 70 to non-Bona machines such as Lägler Hummel, Superhummel, Eif and Profit.



ASO539910		1	
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Adapter Kit 2

Adapter for connecting the Bona DCS 70 to Lägler Flip.



ASO539920		1	
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Dust Free Sanding

Article Number	Packaging	Pcs/transport package	Package/pallet
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Bona DCS 25



The Bona DCS 25 is a powerful H-classified vacuum cleaner for dust-free sanding. It can be connected to most Bona sanding machines. It meets the highest requirements for vacuum cleaners within the construction industry today, yet it is easy to transport and bring to site.

Key Benefits:

- Dust-free sanding
- Smaller size for convenient transportation
- Low power consumption
- Electrical outlet with automatic start/stop
- 7,5 m non marking hose

Technical Data:

Weight: 20 kg
Dimensions: 550 × 500 × 1070/830 mm
Dust holding capacity: 25 L
Motor power: 230 V- 50–60 Hz, 1,45 kW
Airflow: 194 m³ per hour

AMO540000	1	1	
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Fleece Dust Bag



Disposable fleece dust bag for DCS 25.

ASO540001	1	10	
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Belt Sanders

Type	Article Number	Voltz/Hertz	Pcs/transport package	Effect
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Bona Belt UX

With the Bona Belt UX of user improved sanding solutions, you'll experience why we are the professionals choice since more than a century. Bona -making every working day better.

Key Benefits:

- Better for you, better for the floor
- Safety and convenience
- Experience the difference

Technical Data:

Drum width: 200 mm
Sanding belt size: 200 x 750 mm
Motor power: 2.2 kW/4kW
Total weight: 85 kg

200 mm	AMK173100	230 V / 50 Hz	1	2.2 kW
200 mm	AMK171110	220 V / 60 Hz	1	2.2 kW



Bona Capricorn

For sanding of all kinds of wooden and parquet floors by users of all proficiency levels: professionals, semiprofessionals or DIY users

Key Benefits:

- Compact, yet effective
- "Dead man" electrical safety feature on handle
- Easy fitting and changing of paper sleeve, no tools needed
- Step-less pressure adjustment

Technical Data:

Drum width: 200 mm
Sanding belt size: 200 x 551 mm
Motor power: 2.2 kW
Total weight: 94.2 kg
Drum Revolutions: 2560 rpm

200 mm	AMO190001	230 V / 50 Hz	1	2.2 kW
200 mm	AMO190002	230 V / 50 Hz	1	2.2 kW



Belt Sanders

Type	Article Number	Voltz/Hertz	Pcs/transport package	Effect
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Bona Belt HD

Belt Sander that makes big jobs seem small. It is a true heavy-duty machine with tremendous power and very effective. The unique dual-speed pulley system and infinite drum pressure adjustment guarantee optimum sanding quality regardless of wood species. It can be easily disassembled into three parts, and quickly reassembled. Power, reliability and capability are some of the benefits of this effective all-around belt sander. For optimal dust reduction, the Bona Belt HD is compatible with Bona DCS 70.

Key Benefits:

- Heavy weight for powerful sanding
- Dual speed for optimum sanding results
- Easy fitting and changing of paper
- Can fit distressing drums to texture wood floors on site

Technical Data:

Drum width: 200 mm
Sanding belt size: 200 x 750 mm
Motor power: 2.2/3.0/3.7 kW
Total weight: 80/83/85 kg
Drum revolutions: 1850/2050 rpm

200 mm	AMK170000	230 V / 50 Hz	1	3.7 kW
200 mm	AMK170002	230 V / 60 Hz	1	3 kW
200 mm	AMK171010	220 V / 60 Hz	1	3.7 kW
200 mm	AMK172000	230 V / 50 Hz	1	3 kW



Transport Cart

Transport cart that simplifies transportation of the Bona Belt HD and protects the machine wheels from damage.



ASK6999940006			1	
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Bona CEE Adapter

Enables the Bona Belt and the Bona DCS 70 to be used with a regular 230 V cable.



ASO903670			1	
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External Soft Start

External soft-start unit for reducing the potential for fuse breakage. For machines without built in soft- or easy-start systems.



ASO903680			1	
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Belt Sanders

Type	Article Number	Voltz/Hertz	Pcs/transport package	Effect
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Bona Belt

Powerful belt sander with compact design for easy maneuvering and handling. The Bona Belt takes on any wooden floor and with its easy-start motor, only a 10 Amp fuse is needed for it to run. All adjustments can be made from the top of the machine and the sanding drum is easily changed to another width if needed. The unique drum construction makes changing abrasive belts a job done in seconds. Bona Belt has a highly efficient vacuum unit that minimizes dust. For optimal dust reduction, connect it to Bona DCS 70.

Key Benefits:

- Powerful wood floor sander
- Ergonomic design with convenient lifting and lowering of the sanding drum
- Disassembles easily for easier transportation
- Easy-start motor

Technical Data:

Drum width: 200 & 250 mm
Sanding belt size: 200 x 750 mm alt. 250 x 750 mm
Motor power: 1-phase Europe/Asia 2.2 kW
Total weight: 74 kg
Dust discharge: < 2 mg/m³ air



250 mm	AMO110000.3	230 V / 50 Hz	1	2.2 kW
200 mm	AMO110001.3	230 V / 50 Hz	1	2.2 kW

Extra Weight

An extra 7 kilos for the Bona Belt for increased stability and sanding performance.



7 kg	ASO991110		1	
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Transport Cart

Transport cart that simplifies transportation of the Bona Belt and protects the machine wheels from damage.



ASO995022			1	
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Bona Belt Lite

The Bona Belt Lite is a compact belt sander able to do great jobs for its size. Designed to provide the perfect combination of efficiency, power and agility. It can be easily disassembled into three parts, and quickly reassembled in a few simple steps. For optimal dust reduction, the Bona Belt Lite is compatible with Bona DCS 70.

Key Benefits:

- Optimal balance between weight and drum pressure
- Superior maneuverability
- Easy fitting and changing of paper

Technical Data:

Drum width: 200 mm
Sanding belt size: 200 x 750 mm
Motor power: 2.2 kW
Total weight: 60 kg
Drum revolutions: 2400 rpm



200 mm	AMK175000	230 V / 50 Hz	1	2.2 kW
200 mm	AMK175010	220 V / 60 Hz	1	2.2 kW



SANDING | MACHINES

Expansion Sanders

Type	Article Number	Voltz/Hertz	Pcs/transport package	Effect
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Bona Scorpion



Expansion drum sanding machine designed to be a lightweight professional tool that can be easily and very safely operated by any user. Unique electrical power supply safety features such as the "dead man's grip" handle guarantee safe operation. Bona Scorpion is the perfect combination of functionality, reliability, safety and ease of use.

Key Benefits:

- Compact yet effective
- Step-less pressure adjustment
- Easy fitting and changing of paper
- Can fit distressing drums to texture wood floors on site

Technical Data:

Drum width: 200 mm
Sanding belt size: 200 x 480 mm
Motor power: 1.15 kW
Total weight: 45 kg
Drum revolutions: 3300 rpm

200 mm	AMK180000	230 V / 50 Hz	1	1.5 kW
200 mm	AMK180011	115 V / 60 Hz	1	1.5 kW

Bona Scorpion DCS



Delivering the same performance and ease of operation as the Bona Scorpion, the DCS version comes with the attached Dust Care System which operates on an independent switch, and it can also be connected to other machines. Bona Scorpion DCS is the perfect combination of functionality, reliability, safety, ease of use and dust-free sanding.

Key Benefits:

- DCS vacuum on board
- 3-step pressure adjustment
- Easy fitting and changing of paper
- Can fit distressing drums to texture wood floors on site

Technical Data:

Drum width: 200 mm
Sanding belt size: 200 x 480 mm
Motor power: 1.3 kW + 1.2 kW (vacuum unit)
Total weight: 43 kg
Drum revolutions: 3000 rpm

200 mm	AMK185000	230 V / 50 Hz	1	1.3 kW
200 mm	AMK185010	115 V / 60 Hz	1	1.3 kW

Microfibre Dust Bag Large



Disposable Microfibre Dust Bag for belt and expansion sanders.

Key Benefits:

- Rip-resistant
- Reduces airborne dust
- Easy to change

	ASO991011		1	
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SANDING | MACHINES

Expansion Sanders

Type	Article Number	Comptability	Pcs/transport package	Effect
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Tynex Distressing Drum



Distressing drums for Belt Sanders. Tynex for fine brushing.

195 mm	ASK6099940046	Bona Belt HD	1	
195 mm	ASK2999940046	Bona Scorpion	1	

Metal Distressing Drum



Distressing drums for Belt Sanders. Metal for rough brushing.

195 mm	ASK6099940045	Bona Belt HD	1	
195 mm	ASK2999940045	Bona Scorpion	1	

Bona around the world

YMCA SPORTS FLOOR NORTH CAROLINA, USA



TURNING A SPORTS FLOOR INTO A PIECE OF ART

When US contractor, Sport Flooring Group, was to refinish and paint a YMCA basketball court in North Carolina they used products from Bona to create a stunning 24-color sports floor in just 2 days.

A purple-hued, paint-infused Bona stain was applied to the borders before adding two coats of Bona sealer. When the painting was completed, they abraded it and applied three coats of Bona water-based finish. The one-of-a-kind sports floor was unveiled during NBA All Star Week and will hopefully bring joy to basket playing kids for many years to come.



SANDING | MACHINES

Edgers

Type	Article Number	Voltz/Hertz	Pcs/transport package	Effect
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Bona CombiEdge



A lightweight and flexible edge sander. Easily switches between a 120 mm short-arm edger or a 330 mm long-arm sander in just a few simple steps. The 330 mm arm provides excellent reach under deep toe kicks and radiators. The lightweight and highly efficient edge-sanding machine is also fitted with a frontal LED light for better visibility. For optimal dust reduction, the Bona CombiEdge is compatible with Bona DCS 70.

Key Benefits:

- Arm easily replaced for sanding under stairs
- Lightweight construction
- Integrated LED

Technical Data:

Disc diameter: 150 mm
Total weight: Short arm 7.5 kg; Long arm 8.3 kg
Length sanding arm: 120 /330 mm
Disc speed: 3300 rpm
Dust discharge: < 2.0 mg/m³

120 mm	AMK280100	230 V / 50 Hz	1	1.15 kW
120 mm	AMK280010	115 V / 60 Hz	1	1.15 kW
330 mm	AMK281100	230 V / 50 Hz	1	1.15 kW
330 mm	AMK281010	115 V / 60 Hz	1	1.15 kW
120/330 mm	AMK282010	230 V / 50 Hz	1	1.15 kW
120/330 mm	AMK282100	230 V / 50 Hz	1	1.15 kW

Bona CombiEdge Stair Support



Attachment to CombiEdge for making sanding of stairs easier by creating stability support.

330 mm	ASK66000030150		1	1
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Bona DualEdge



Steering sander that is extremely easy to operate due to the counter-rotating 100 mm dual-head discs. The discs deliver forgiving sanding action, stability, high speed and force the dust towards the dust extractor. Bona DualEdge is equipped with a front LED for better illumination of the working area. This revolutionary concept greatly increases working speed. For optimal dust reduction, the Bona DualEdge is compatible with Bona DCS 70.

Key Benefits:

- Counter-rotating dual-head discs
- Sands close to corners – less fine sanding needed
- Lightweight construction

Technical Data:

Disc diameter: 100 mm
Total weight: 9 kg
Length sanding arm: 155 mm
Disc speed: 4500 rpm

155 mm	AMK270000	230 V / 50Hz		1.15 kW
155 mm	AMK270010	115 V / 60Hz		1.15 kW



SANDING | MACHINES

Edgers

Type	Article Number	Voltz/Hertz	Pcs/transport package	Effect
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Microfibre Dust Bag Small



Disposable Microfibre Dust Bag for edge sanders.

Key Benefits:

- Rip-resistant
- Reduces airborne dust
- Easy to change

	ASO992011		2	
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Bona Edge UX



Bona Edge UX always close to everyday challenges of the flooring contractor, we listen to your experiences. Bona improves and develops innovative solutions that makes a difference, creating a new sanding experience. For professionals, by professionals.

Key Benefits:

- Easy to use
- Safety features
- Dust free sanding
- New Light technology
- Less risk of sanding marks

Technical Data:

Total weight: 15.5 kg
Sanding arm length: 130 mm/220 mm
Disc speed: 3000 rpm

130 mm	AMO230600	230 V / 50Hz		2.2 kW
220 mm	AMO230500	230 V / 50Hz		2.2 kW



The ultimate sanding experience

BONA UX FAMILY – SANDING AS IT SHOULD BE

Always close to everyday challenges of the flooring contractor, we have been listening to our users, the craftsmen working with sanding day-to-day, and their different needs. With these insights, Bona is now launching an improved user experience-based sanding family, the Bona UX family, including a brand-new belt and edger. With the use of modern technology, Bona has developed a user-friendly sanding solution that is powerful yet easy and sound, to help you create the perfect floor surface. All to ensure you get the ultimate sanding experience.



SANDING | MACHINES

FlexiSand System

Type	Article Number	Voltz/Hertz	Pcs/transport package	Effect
Bona FlexiSand	Ø 407 mm	230 V / 50 Hz	1	1.9 kW
	Ø 407 mm	230 V / 50 Hz	1	1.5 kW
	Ø 407 mm	220 V / 60 Hz	1	1.9 kW

Bona FlexiSand



A powerful and flexible machine that can be equipped with different drive plates for a wide variety of floor preparation jobs. Its robust construction ensures stable operation, even under heavy load. Bona FlexiSand is compatible with the Bona Power Drive, a unique drive plate that allows powerful, direction-free sanding down to the bare wood. Available with a 1.5 and 1.9 kW motor.

Key Benefits:

- Powerful single-speed motor
- Foldable handle reduces space during transportation
- Large wheels for easy transportation
- Bona Power Drive ready

Technical Data:

Abrasive disc speed: 147 rpm
Motor Power: 1.5/1.9 kW
Total weight: 45 kg
Height/Width/Depth: 1170 mm / 490 mm / 640mm

Extra Weights



For increased power during coarse sanding with the Bona FlexiSand 1.9.

ASK3199940008	2 x 7 kg	1	
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Bona Power Drive



The innovative Bona Power Drive, to be used exclusively with the Bona FlexiSand 1.9, sets a new standard in sanding down to the bare wood. Using a direction-free sanding technique, the drive combines excellent performance with easy operation. Four rotating discs sand closely to the walls reducing the need for edge sanding. The geared plate and revolving discs also deliver increased power for excellent performance in bare wood sanding when used in combination with Bona 8700 Ceramic abrasives.

Key Benefits:

- For powerful rotary sanding to bare wood
- Reduces need for edge sanding. Only leaves a 3 cm strip against the wall.
- Delivers a fantastically fine and smooth sanding result
- Failsafe, no risk of drum marks and similar

Technical Data:

Compatible with: Bona FlexiSand 1.5
No. of discs: 4
Disc diam.: 150 mm
Weight: 6.7 kg
Dimensions: 410 mm / 410 mm / 93 mm

Ø 407 mm	ASO312540	4 x Ø 150 mm	1	
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FlexiSand System

Type	Article Number	Voltz/Hertz	Pcs/transport package	Effect
Bona Quattro Disc				
Four-plate disc for an excellent surface finish. Perfect for reducing and smoothing out drum marks and rotational scratches from edger machines. The Bona Quattro Disc will optimize your sanding results and is perfectly balanced for high efficiency combined with smooth end results.				
Ø 407 mm	ASO312530	4 x Ø 150 mm	1	
Bona MultiDisc				
With its six-plate construction, the Bona MultiDisc creates an exceptionally smooth and flat surface finish. A tool perfect to use before staining or oiling wooden floors with pigmented oil.				
Ø 125 mm	ASO312520	6 x Ø 125 mm	1	
Replacement Pad Set				
Replacement for broken or used pads for the Quattro Disc.				
Ø 150 mm	ASO319934	Ø 150 mm	4	
Ø 407 mm	ASO319936	6 x Ø 125 mm	6	
Bona Pad Drive				
The Bona Pad Drive is delivered with the FlexiSand 1.5. A multipurpose tool that can be used to drive different pads and abrasive materials for a large number of applications including oiling, cleaning, buffing and superficial sanding.				
Ø 407 mm	ASO312501		6	
LED lamp				
Two powerful LED lamps for better visibility when working with the Bona FlexiSand 1.5.				
	ASO319000		1	

FlexiSand System

Type	Article Number	Packaging	Pcs/transport package	Package/pallet
Bona Power Drive NEB				
The Bona Power Drive NEB, used exclusively with the Bona FlexiSand 1.9, adds a new dimension to sanding and wire brushing wood floors, using only one tool. The flexible Bona Power Drive NEB makes it possible to change between the traditional sanding discs and specially developed brushes. With its specially designed click-on mount, attachments can be changed in a minute. Using direction-free sanding and brushing techniques, the drive combines excellent performance with easy operation. NEB Discs sold separately.				
Key Benefits:		Technical Data:		
<ul style="list-style-type: none"> • Flexible - one drive plate for both sanding and brushing jobs. • Reduces need for edge sanding. Only leaves a 3 cm strip against the wall. • Delivers a fantastically fine and smooth sanding result • Failsafe, no risk of drum marks and similar 		Compatible with: Bona FlexiSand 1.9 No. of discs: 4 Disc diam.: 150 mm		
Ø 407 mm	ASK3199940991	4 x Ø 150 mm	1	
NEB Sanding Disc				
Intermediate disc for mounting velcro abrasive discs.				
Ø 150 mm	ASK3199941010		1	4
NEB Metal Brush				
First step in a brushing sequence, for aggressive brushing.				
Ø 150 mm	ASK3199941030		1	4
NEB Tynex Brush				
Second step in a brushing sequence, smooths the surface and removes scratches.				
Ø 150 mm	ASK3199941020		1	4
Internal Spur Gear				
Gear ring for the Bona FlexiSand 1.9. Necessary if your FlexiSand 1.9 is not already equipped with this.				
Ø 407 mm	ASO312082		1	1

FlexiSand System

Bona Supraflex



Bona Supraflex is the perfect sanding companion to the Bona Power Drive NEB, helping you with those hard-to-reach areas. It supports all functions of the Bona Power Drive NEB and can fit both sanding discs as well as brushes. M14 tool fixture – easy to change between sanding disc to brushes.

Key Benefits:

- Powerful 1400 W motor
- Stepless speed selection (600-2100 rpm)
- Low height - Easy to reach under staircases, toe kicks and radiators
- Dust cover allows connection to Bona DCS for dust free sanding
- Noise reduction through innovative planetary and angular gears

Technical Data:

Power: 1400 W 230 V – 50/60 Hz
Speed: 600-1200 rpm (stepless)
Tool fixture: M14
Disc diameter: 150 mm
Weight: 2,6 kg

Type	Article Number	Packaging	Pcs/transport package	Package/pallet
Ø 150 mm	AMF100000	1	1	

Cup Brush Metal M14



Cup Brush Metal for use together with Bona SupraFlex sander.

Type	Article Number	Packaging	Pcs/transport package	Package/pallet
Ø 80 mm	ASF100100	1	1	
Ø 120 mm	ASF100200	1	1	

Cup Brush Nylon M14



Cup Brush Nylon for use together with Bona SupraFlex sander.

Type	Article Number	Packaging	Pcs/transport package	Package/pallet
Ø 120 mm	ASF100300	1	1	

Bona FlexiVacuum



Bona FlexiVacuum is a part of Bona's Dust free sanding offer, for improved working environment. It is classified in Class M according to EN 60 335-2-69, ensuring that 99,9% of the particles are removed by the filters. Can be mounted on Bona FlexiSand.

Key Benefits:

- Healthier working conditions - M Classified, health hazardous dust EN 60335-2-69.
- Electrical power outlet
- LED- alarm light in case of too low air flow

Technical Data:

Weight: 6kg
Collection capacity (bag): Approx. 10 liters wood dust
Motor: 800 W, 230 V
Air flow: 171 m³/hour

Type	Article Number	Packaging	Pcs/transport package	Package/pallet
	ASK3199940901	1	1	

FlexiVacuum Filter Dust Bag



Filter dust bag - M Class EN 60 335-2-69

Type	Article Number	Packaging	Pcs/transport package	Package/pallet
	ASO994011	1	5	

FlexiSand System

Bona Concrete Disc



Basic drive plate for fitting different types of sanding segments. Magnetic fixing for quick and easy change of segments.

Type	Article Number	Packaging	Pcs/transport package	Package/pallet
Ø 407 mm	ASO312570		1	

Split Segment



Removal of polyurethane, thin adhesive residues, paint.

Type	Article Number	Packaging	Pcs/transport package	Package/pallet
	ASO312582		1	

PCD Maxi Segment



Removal of thick adhesive residues, epoxy and carpet foam.

Type	Article Number	Packaging	Pcs/transport package	Package/pallet
	ASO312581		1	


Diamond Segment






Removing sinter layers, preparation of concrete surfaces.

Type	Article Number	Packaging	Pcs/transport package	Package/pallet
	ASO319940		5	





Buffing Machines

Type	Article Number	Voltz/Hertz	Pcs/transport package	Effect
 <p>Bona Buffer</p> <p>Buffing machine for a wide range of applications including fine wood sanding, cutting back grain raise, cleaning etc. Its reliable and asymmetrically placed 1600W motor ensures steady and stable operation. Simple construction and easy to use with fully adjustable handle height and large transportation wheels.</p> <p>Technical Data: Motor type: 1.6 kW, 1 phase, 230V/50Hz Abrasive disc speed: 120 rpm Total weight: 33 kg</p>				
	Ø 407 mm	AMC739000B	220-240 V / 50 Hz	1
<p>Extra Weight</p> <p>Mount on machine for extra pressure.</p>				
5.7 kg	ASC3611478		1	

Buffing Machines

Type	Article Number	Packaging	Pcs/transport package	Package/pallet
 <p>Drive Disc</p> <p>With grip hooks for driving pads.</p>				
Ø 407 mm	ASC742069		1	
 <p>Sanding Disc</p> <p>Sanding disc for attaching double-sided abrasive discs.</p>				
Ø 407 mm	ASC742077		1	
 <p>Quattro Disc</p> <p>Four-plate sanding disc for Bona Buffer.</p>				
Ø 407 mm	ASC742080	4 x Ø 150 mm	1	

Buffing Machines

Type	Article Number	Packaging	Pcs/transport package	Package/pallet
 <p>Vacuum Unit ASO5</p> <p>Vacuum unit for attachment on the Bona Buffer.</p> <p>Technical Data: Vacuum: 250 mbar Dust holding capacity: 4.5 liters Noise level: 62 dBA Weight: 4.8 kg Height/Width/Depth: 57 / 29 / 28 cm</p>				
		ASC780920B	230 V / 50 Hz	1
 <p>Vacuum Sealing Ring</p> <p>Dust skirt for Bona Buffer to prevent dust escape.</p>				
Ø 407 mm	ASC74765		1	
 <p>Dust Bag - Paper</p> <p>Disposable paper dust bag.</p>				
	ASC25430		1	
 <p>Dust Bag - Cloth</p> <p>Reusable cloth filter bag.</p>				
	ASC025435		1	

Buffing Machines

Bona Mini Buffer



Single-speed buffing machine for basic buffing and superficial sanding of finished surfaces. Smooth running and features an anti-vibration system for ease of use. The handle can be lowered for use under stairs and tables.

Technical Data:

Weight: 13 kg

Type	Article Number	Voltz/Hertz	Pcs/transport package	Effect
Ø 300 mm	AMC718010	240 V / 50-60 Hz	1	290 W

Drive Disc



Drive disc for Bona Mini Buffer.

Type	Article Number	Pcs/transport package
Ø 300 mm	ASC718070	1

Vacuum Cleaners

Bona S20



A powerful, easy to manoeuvre vacuum cleaner with large a dust container. Can be connected to the Bona Buffer with a 4 m hose for effective dust removal during sanding.

Technical Data:

Dust container: 10 L
Hose length: 4 m
Cable length: 10 m
Weight: 10 kg

Article Number	Packaging	Pcs/transport package	Package/pallet
AMC020000	230 V / 50 Hz	1	1.1 kW

Bona S20



Lightweight and powerful vacuum cleaner for cleaning of hard floors, carpets, furniture etc.

Technical Data:

Dust container: 10 L
Hose length: 4 m
Cable length: 10 m
Weight: 10 kg

Article Number	Packaging	Pcs/transport package	Package/pallet
AM45001000	230 V / 50 Hz	1	1.3 kW

Other Machines

Fein MultiMaster Start MSX 636



Fein MultiMaster Start MSX 636 – suitable for many applications like sanding, cutting and scraping.

Key Benefits:

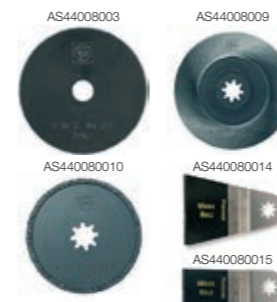
- Ideal for sanding tight corners
- Attached tool can turn fully around drive shaft
- Ergonomical design and lightweight

Technical Data:

Speed: 11 000–21 000 rpm
Weight: 1.2 kg

Article Number	Packaging	Pcs/transport package	Package/pallet
AM44008000	230 V / 50 Hz	1	250 W

Fein MultiMaster saw blades



Saw blades and accessories for Fein MultiMaster.

Type	Article Number	Pcs/transport package
80 mm	AS44008003	2
85 mm, cropped	AS44008009	2
63 mm, with diamonds	AS44008010	2
65 mm, E-cut precisions	AS44008014	2
35 mm, E-cut	AS44008015	1

Power Stripper



Can be operated either by hand or as a floor stripper with extension handle. Easy operation by the use of a foot switch. Adjustable hand-grips for easy fit. For removing bonded floor coverings on foam, textile, parquet, semi-flexible tiles or PVC.

Technical Data:

Working width: 210 mm
Power: 2.0 kW
Oscillations: 6500 U/min
Weight: 12.8 kg
Noise level: 85 dB (A)

Article Number	Packaging	Pcs/transport package
AM43021000		1



SANDING | ABRASIVES

Superior – Ceramic Mix

Dimension	Grit	Article Number	Packaging	Pcs/transport package
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Superior abrasive made of ceramic grits for easy removal of hard lacquers, carpet residue and for flattening highly uneven timber. Together with the smoother Bona 8300 Series, it creates an optimal system for high sanding performance combined with an excellent surface finish. The ceramic Aluminium oxide grits used on the abrasives are close to diamonds in hardness ensuring extremely long-lasting abrasives with maintained aggressiveness. Polyester cloth backing for outstanding strength and dimensional stability. Discs have Velcro backing for simple fitting of abrasives.

Key Benefits:

- Developed exclusively for wooden floors
- For heavy-duty sanding applications
- Superior durability
- Extreme aggression

Bona 8700 Belt



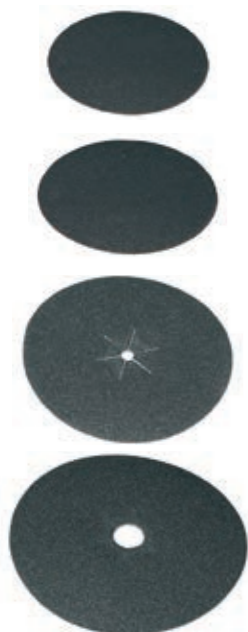
Dimension	Grit	Article Number	Packaging	Pcs/transport package
200 x 750 mm	Grit 36	AAS469500363	1	1
200 x 750 mm	Grit 50	AAS469500503	1	1
250 x 750 mm	Grit 36	AAS469600363	1	1
250 x 750 mm	Grit 50	AAS469600503	1	1

Bona 8700 Roll



Dimension	Grit	Article Number	Packaging	Pcs/transport package
203 mm x 10 m	Grit 36	AAS470700361	1	1
203 mm x 10 m	Grit 50	AAS470700501	1	1
254 mm x 10 m	Grit 36	AAS470800361	1	1
254 mm x 10 m	Grit 50	AAS470800501	1	1
305 mm x 10 m	Grit 36	AAS470900361	1	1
305 mm x 10 m	Grit 50	AAS470900501	1	1

Bona 8700 Ceramic Disc



Dimension	Grit	Article Number	Packaging	Pcs/transport package
Ø 100 mm	Grit 36	AAS472800365	1	25
Ø 100 mm	Grit 50	AAS472800505	1	25
Ø 125 mm	Grit 36	AAS471600365	1	25
Ø 125 mm	Grit 50	AAS471600505	1	25
Ø 150 mm	Grit 36	AAS471700365	1	25
Ø 150 mm	Grit 50	AAS471700505	1	25
Ø 178 mm	Grit 36	AAS471800365	1	25
Ø 178 mm	Grit 50	AAS471800505	1	25



SANDING | ABRASIVES

Superior – Green Ceramic

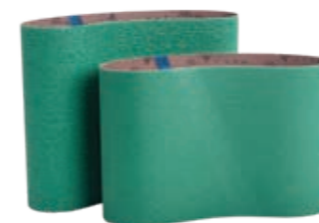
Dimension	Grit	Article Number	Packaging	Pcs/transport package
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Bona Green Ceramic Abrasives are comprised of a combination of ceramic and aluminum oxide grit materials, making them extremely aggressive, offering outstanding productivity. Compared to other competitive ceramic abrasives, Bona Green Ceramic Abrasives cut 30% faster and last up to 50% longer.

Key Benefits:

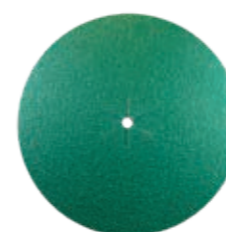
- Cuts 30% faster than any other competitive abrasive
- Lasts up to 50% longer than any other competitive ceramic abrasive

Bona Green Ceramic Sanding Belts



Dimension	Grit	Article Number	Packaging	Pcs/transport package
200 mm x 750 mm	Grit 36	AAS860700363	1	5
200 mm x 750 mm	Grit 50	AAS860700503	1	10
200 mm x 750 mm	Grit 60	AAS860700603	1	10
200 mm x 750 mm	Grit 80	AAS860700803	1	10
200 mm x 750 mm	Grit 100	AAS860701003	1	10
200 mm x 750 mm	Grit 120	AAS860701203	1	10
250 mm x 750 mm	Grit 36	AAS860800363	1	10
250 mm x 750 mm	Grit 60	AAS860800503	1	10
250 mm x 750 mm	Grit 80	AAS860800803	1	10
250 mm x 750 mm	Grit 100	AAS860801003	1	10
250 mm x 750 mm	Grit 120	AAS860801203	1	10

Bona Green Ceramic Edger Discs



Dimension	Grit	Article Number	Packaging	Pcs/transport package
Ø 150 mm	Grit 36	AAS860300365	1	25
Ø 150 mm	Grit 50	AAS860300506	1	25
Ø 150 mm	Grit 80	AAS860300806	1	50
Ø 150 mm	Grit 100	AAS860301006	1	50
Ø 150 mm	Grit 120	AAS860301206	1	50
Ø 178 mm	Grit 36	AAS860400365	1	25
Ø 178 mm	Grit 50	AAS860400506	1	25
Ø 178 mm	Grit 80	AAS860400806	1	25
Ø 178 mm	Grit 100	AAS860401006	1	25
Ø 178 mm	Grit 120	AAS860401206	1	25



SANDING | ABRASIVES

Premium – Zircon Mix

Dimension	Grit	Article Number	Packaging	Pcs/transport package
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Premium abrasive made of an optimal blend of zirconium and silicon carbide for a perfect balance between aggressiveness and surface finish. The Bona 8300 abrasives are of very high durability and have an antistatic coating which impedes clogging and ensures cooler and longer runtime as well as better dust extraction. The character of the grit material is such that new sharp points are created during use, ensuring maintained aggressiveness throughout its lifetime. Lasts up to five times longer than conventional Aluminiumoxide abrasives. Discs have Velcro backing for simple fitting of abrasives.

Key Benefits:

- Unique composition developed exclusively for wooden floors
- Antistatic properties for minimized clogging and optimal dust extraction
- Very high durability
- High heat resistance

Bona 8300 Antistatic Belt



Dimension	Grit	Article Number	Packaging	Pcs/transport package
200 x 750 mm	Grit 24	AAS467700243	1	10
200 x 750 mm	Grit 36	AAS467700363	1	10
200 x 750 mm	Grit 40	AAS467700403	1	10
200 x 750 mm	Grit 60	AAS467700603	1	10
200 x 750 mm	Grit 80	AAS467700803	1	10
200 x 750 mm	Grit 100	AAS467701003	1	10
200 x 750 mm	Grit 120	AAS467701203	1	10
200 x 750 mm	Grit 150	AAS467701503	1	10
250 x 750 mm	Grit 24	AAS467800243	1	10
250 x 750 mm	Grit 36	AAS467800363	1	10
250 x 750 mm	Grit 40	AAS467800403	1	10
250 x 750 mm	Grit 60	AAS467800603	1	10
250 x 750 mm	Grit 80	AAS467800803	1	10
250 x 750 mm	Grit 100	AAS467801003	1	10
250 x 750 mm	Grit 120	AAS467801203	1	10



SANDING | ABRASIVES

Premium – Zircon Mix

Dimension	Grit	Article Number	Packaging	Pcs/transport package
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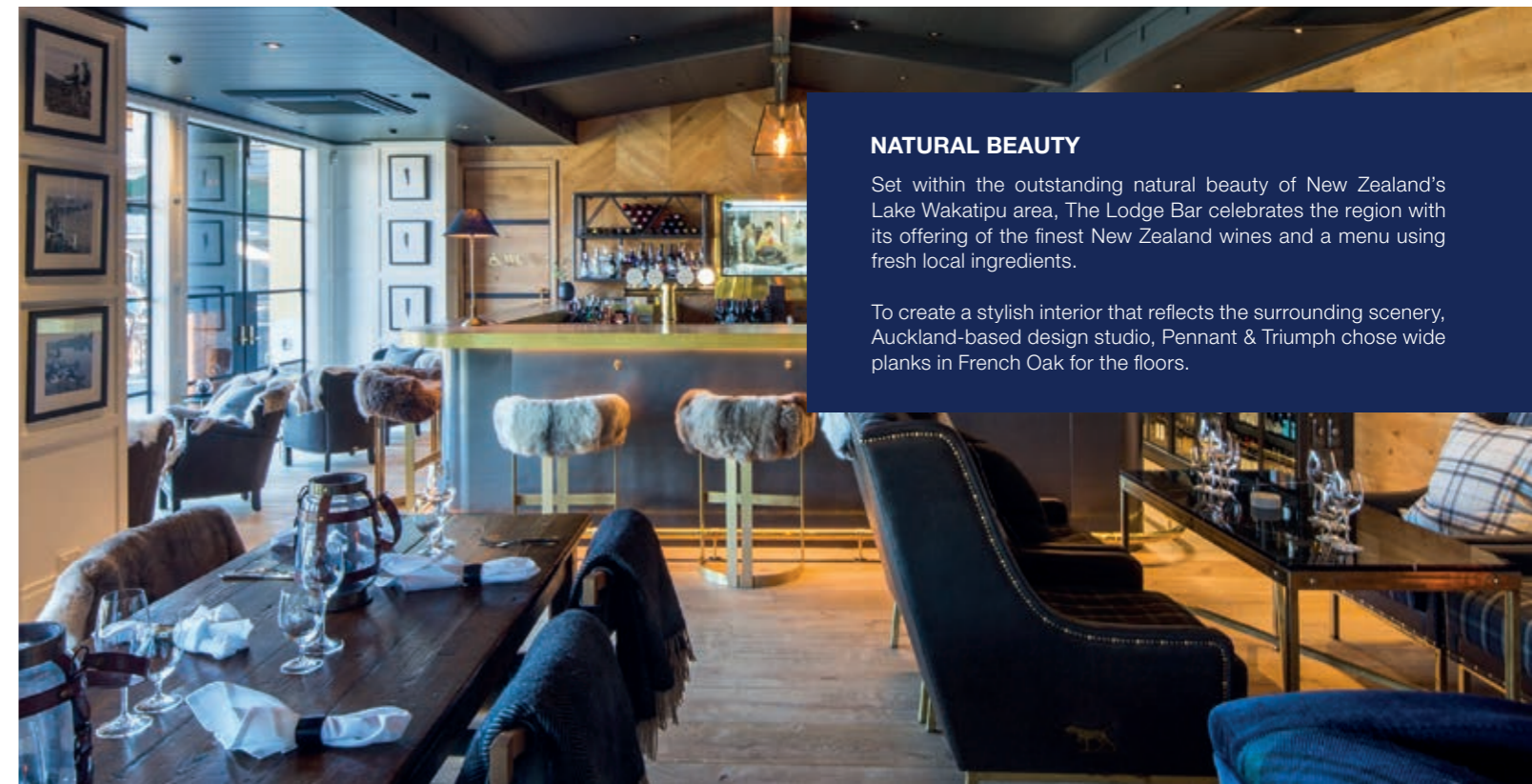
Bona 8300 Antistatic Sleeve



200 x 551 mm	Grit 24	AAS467600243	1	10
200 x 551 mm	Grit 36	AAS467600363	1	10
200 x 551 mm	Grit 40	AAS467600403	1	10
200 x 551 mm	Grit 60	AAS467600603	1	10
200 x 551 mm	Grit 80	AAS467600803	1	10
200 x 551 mm	Grit 100	AAS467601003	1	10
200 x 551 mm	Grit 120	AAS467601203	1	10

Bona around the world

THE LODGE BAR, QUEENSTOWN, NEW ZEALAND



NATURAL BEAUTY

Set within the outstanding natural beauty of New Zealand's Lake Wakatipu area, The Lodge Bar celebrates the region with its offering of the finest New Zealand wines and a menu using fresh local ingredients.

To create a stylish interior that reflects the surrounding scenery, Auckland-based design studio, Pennant & Triumph chose wide planks in French Oak for the floors.



SANDING | ABRASIVES

Premium – Zircon Mix

Dimension	Grit	Article Number	Packaging	Pcs/transport package
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Premium abrasive made of an optimal blend of zirconium and silicon carbide for a perfect balance between aggressiveness and surface finish. The Bona 8300 abrasives are of very high durability and have an antistatic coating which impedes clogging and ensures cooler and longer runtime as well as better dust extraction. The character of the grit material is such that new sharp points are created during use, ensuring maintained aggressiveness throughout its lifetime. Lasts up to five times longer than conventional Aluminium oxide abrasives. Discs have Velcro backing for simple fitting of abrasives.

Key Benefits:

- Unique composition developed exclusively for wooden floors
- Antistatic properties for minimized clogging and optimal dust extraction
- Very high durability
- High heat resistance

Bona 8300 Antistatic Roll



Dimension	Grit	Article Number	Packaging	Pcs/transport package
203 mm x 25 m	Grit 24	AAS466300241	1	1
203 mm x 25 m	Grit 36	AAS466300361	1	1
203 mm x 25 m	Grit 40	AAS466300401	1	1
203 mm x 25 m	Grit 60	AAS466300601	1	1
203 mm x 25 m	Grit 80	AAS466300801	1	1
203 mm x 25 m	Grit 100	AAS466301001	1	1
203 mm x 25 m	Grit 120	AAS466301201	1	1
254 mm x 25 m	Grit 24	AAS466400241	1	1
254 mm x 25 m	Grit 36	AAS466400361	1	1
254 mm x 25 m	Grit 40	AAS466400401	1	1
254 mm x 25 m	Grit 60	AAS466400601	1	1
254 mm x 25 m	Grit 80	AAS466400801	1	1
254 mm x 25 m	Grit 100	AAS466401001	1	1
254 mm x 25 m	Grit 120	AAS466401201	1	1
254 mm x 25 m	Grit 220	AAS466402201	1	1



SANDING | ABRASIVES

Premium – Zircon Mix

Dimension	Grit	Article Number	Packaging	Pcs/transport package
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Bona 8300 Antistatic Disc



Dimension	Grit	Article Number	Packaging	Pcs/transport package
Ø 100 mm	Grit 36	AAS472700365	1	25
Ø 100 mm	Grit 60	AAS472700606	1	50
Ø 100 mm	Grit 80	AAS472700806	1	50
Ø 100 mm	Grit 100	AAS472701006	1	50
Ø 100 mm	Grit 120	AAS472701206	1	50
Ø 125 mm	Grit 60	AAS471200606	1	50
Ø 125 mm	Grit 80	AAS471200806	1	50
Ø 125 mm	Grit 100	AAS471201006	1	50
Ø 125 mm	Grit 120	AAS471201206	1	50
Ø 150 mm	Grit 24	AAS467500245	1	25
Ø 150 mm	Grit 36	AAS467500365	1	25
Ø 150 mm	Grit 40	AAS467500406	1	50
Ø 150 mm	Grit 60	AAS467500606	1	50
Ø 150 mm	Grit 80	AAS467500806	1	50
Ø 150 mm	Grit 100	AAS467501006	1	50
Ø 150 mm	Grit 120	AAS467501206	1	50
Ø 150 mm	Grit 24	AAS470600245	1	25
Ø 150 mm	Grit 36	AAS470600365	1	25
Ø 150 mm	Grit 40	AAS470600406	1	50
Ø 150 mm	Grit 60	AAS470600606	1	50
Ø 150 mm	Grit 80	AAS470600806	1	50
Ø 150 mm	Grit 100	AAS470601006	1	50
Ø 150 mm	Grit 120	AAS470601206	1	50
Ø 178 mm	Grit 24	AAS467400245	1	25
Ø 178 mm	Grit 36	AAS467400365	1	25
Ø 178 mm	Grit 40	AAS467400406	1	50
Ø 178 mm	Grit 60	AAS467400606	1	50
Ø 178 mm	Grit 80	AAS467400806	1	50
Ø 178 mm	Grit 100	AAS467401006	1	50
Ø 178 mm	Grit 120	AAS467401206	1	50
Ø 200 mm	Grit 24	AAS471100245	1	25
Ø 200 mm	Grit 36	AAS471100365	1	25
Ø 200 mm	Grit 40	AAS471100406	1	50
Ø 200 mm	Grit 60	AAS471100606	1	50
Ø 200 mm	Grit 80	AAS471100806	1	50
Ø 200 mm	Grit 100	AAS471101006	1	50
Ø 200 mm	Grit 120	AAS471101206	1	50



SANDING | ABRASIVES

Stand. – Aluminium Oxide

Dimension	Grit	Article Number	Packaging	Pcs/transport package
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Standard abrasive belts of Aluminium oxide which produces a very fine surface finish. Strong cotton backing for high durability and dimensional stability. Compared to conventional Aluminium oxide abrasives, the Bona 8500 Series stands out as a highly durable and good-value alternative.

Key Benefits:

- Exceptional surface finish
- Open coat for cooler sanding
- High durability

Bona 8500 Aluminium Oxide Belt



200 mm x 750 mm	Grit 16	AAS468000163	1	10
200 mm x 750 mm	Grit 24	AAS468000243	1	10
200 mm x 750 mm	Grit 36	AAS468000363	1	10
200 mm x 750 mm	Grit 40	AAS468000403	1	10
200 mm x 750 mm	Grit 50	AAS468000503	1	10
200 mm x 750 mm	Grit 60	AAS468000603	1	10
200 mm x 750 mm	Grit 80	AAS468000803	1	10
200 mm x 750 mm	Grit 100	AAS468001003	1	10
200 mm x 750 mm	Grit 120	AAS468001203	1	10
250 mm x 750 mm	Grit 16	AAS468200163		
250 mm x 750 mm	Grit 24	AAS468200243	1	10
250 mm x 750 mm	Grit 36	AAS468200363	1	10
250 mm x 750 mm	Grit 40	AAS468200403	1	10
250 mm x 750 mm	Grit 50	AAS468200503	1	10
250 mm x 750 mm	Grit 60	AAS468200603	1	10
250 mm x 750 mm	Grit 80	AAS468200803	1	10
250 mm x 750 mm	Grit 100	AAS468201003	1	10
250 mm x 750 mm	Grit 120	AAS468201203	1	10

Bona 8500 Aluminium Oxide Sleeve



200 mm x 551 mm	Grit 16	AAS467900163	1	10
200 mm x 551 mm	Grit 24	AAS467900243	1	10
200 mm x 551 mm	Grit 36	AAS467900363	1	10
200 mm x 551 mm	Grit 40	AAS467900403	1	10
200 mm x 551 mm	Grit 50	AAS467900503	1	10
200 mm x 551 mm	Grit 60	AAS467900603	1	10
200 mm x 551 mm	Grit 80	AAS467900803	1	10
200 mm x 551 mm	Grit 100	AAS467901003	1	10
200 mm x 551 mm	Grit 120	AAS467901203	1	10



SANDING | ABRASIVES

Stand. – Silicon Carbide

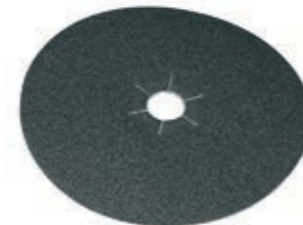
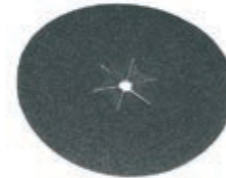
Dimension	Grit	Article Number	Packaging	Pcs/transport package
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Standard abrasive of silicon carbide, also known as carborundum, a very hard mineral that creates new sharp points when worn ensuring maintained aggressiveness during its lifetime. This property and an open coat ensures cool running on high speed machines such as edge sanders.

Key Benefits:

- Maintained aggression when worn
- Open coat for cool sanding
- High durability

Bona 8100 Silicon Carbide Disc



Ø 100 mm	Grit 36	AAS472600365	1	25
Ø 100 mm	Grit 60	AAS472600606	1	50
Ø 100 mm	Grit 80	AAS472600806	1	50
Ø 100 mm	Grit 100	AAS472601006	1	50
Ø 100 mm	Grit 120	AAS472601206	1	50
Ø 150 mm	Grit 16	AAS466900165	1	25
Ø 150 mm	Grit 24	AAS466900245	1	25
Ø 150 mm	Grit 36	AAS466900365	1	25
Ø 150 mm	Grit 40	AAS466900406	1	50
Ø 150 mm	Grit 50	AAS466900506	1	50
Ø 150 mm	Grit 60	AAS466900606	1	50
Ø 150 mm	Grit 80	AAS466900806	1	50
Ø 150 mm	Grit 100	AAS466901006	1	50
Ø 150 mm	Grit 120	AAS466901206	1	50
Ø 150 mm	Grit 150	AAS466901506	1	50
Ø 150 mm	Grit 36	AAS468400365	1	25
Ø 150 mm	Grit 40	AAS468400406	1	50
Ø 150 mm	Grit 50	AAS468400506	1	50
Ø 150 mm	Grit 60	AAS468400606	1	50
Ø 150 mm	Grit 80	AAS468400806	1	50
Ø 150 mm	Grit 100	AAS468401006	1	50
Ø 150 mm	Grit 120	AAS468401206	1	50
Ø 178 mm	Grit 16	AAS467100165	1	25
Ø 178 mm	Grit 24	AAS467100245	1	25
Ø 178 mm	Grit 36	AAS467100365	1	25
Ø 178 mm	Grit 40	AAS467100406	1	50
Ø 178 mm	Grit 50	AAS467100506	1	50
Ø 178 mm	Grit 60	AAS467100606	1	50
Ø 178 mm	Grit 80	AAS467100806	1	50
Ø 178 mm	Grit 100	AAS467101006	1	50
Ø 178 mm	Grit 120	AAS467101206	1	50



SANDING | ABRASIVES

Stand. – Silicon Carbide

Bona 8100
Silicon Carbide Disc



Dimension	Grit	Article Number	Packaging	Pcs/transport package
Ø 200 mm	Grit 16	AAS466600165	1	25
Ø 200 mm	Grit 24	AAS466600245	1	25
Ø 200 mm	Grit 36	AAS466600365	1	25
Ø 200 mm	Grit 40	AAS466600406	1	50
Ø 200 mm	Grit 50	AAS466600506	1	50
Ø 200 mm	Grit 60	AAS466600606	1	50
Ø 200 mm	Grit 80	AAS466600806	1	50
Ø 200 mm	Grit 100	AAS466601006	1	50
Ø 200 mm	Grit 120	AAS466601206	1	50
Ø 200 mm	Grit 150	AAS466601506	1	50

Bona 8100
Silicon Carbide Roll



Dimension	Grit	Article Number	Packaging	Pcs/transport package
203 mm x 25 m	Grit 16	AAS466000161	1	1
203 mm x 25 m	Grit 24	AAS466000241	1	1
203 mm x 25 m	Grit 36	AAS466000361	1	1
203 mm x 25 m	Grit 40	AAS466000401	1	1
203 mm x 25 m	Grit 50	AAS466000501	1	1
203 mm x 25 m	Grit 60	AAS466000601	1	1
203 mm x 25 m	Grit 80	AAS466000801	1	1
203 mm x 25 m	Grit 100	AAS466001001	1	1
203 mm x 25 m	Grit 120	AAS466001201	1	1

Bona 8100
Double-sided Disc



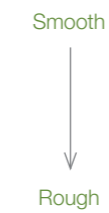
Dimension	Grit	Article Number	Packaging	Pcs/transport package
Ø 407 mm	Grit 16	AAS466800163	1	10
Ø 407 mm	Grit 24	AAS466800243	1	10
Ø 407 mm	Grit 36	AAS466800363	1	10
Ø 407 mm	Grit 40	AAS466800403	1	10
Ø 407 mm	Grit 60	AAS466800603	1	10
Ø 407 mm	Grit 80	AAS466800803	1	10
Ø 407 mm	Grit 100	AAS466801003	1	10
Ø 407 mm	Grit 120	AAS466801203	1	10



SANDING | ABRASIVES

Pads

Colour coding for field of use



White – backing for sanding screen. Can also be used for buffing polish.
 Tan (beige) – for polishing
 Red – for daily cleaning
 Green – for periodic cleaning and oil maintenance
 Brown – for oil application
 Black – for heavy duty cleaning and polish stripping

Pads

Bona Superpad
407 mm



Thick pad for Bona FlexiSand 1.5 and Bona Buffer.

Type	Article Number	Packaging	Package/pallet
White	AAS867300058	Ø 407 mm x 25 mm	5
Tan	AAS867300038	Ø 407 mm x 25 mm	5
Red	AAS867300048	Ø 407 mm x 25 mm	5
Green	AAS867300028	Ø 407 mm x 25 mm	5
Brown	AAS867300068	Ø 407 mm x 25 mm	5
Black	AAS867300018	Ø 407 mm x 25 mm	5

Bona Superpad
280 mm



Pad for Bona Mini Buffer.

Type	Article Number	Packaging	Package/pallet
White	AA68041000	Ø 280 mm x 25 mm	5
Tan	AA68042000	Ø 280 mm x 25 mm	5
Red	AA68043000	Ø 280 mm x 25 mm	5

Bona Superpad
Incl. EAN code



Thick pad for Bona FlexiSand 1.5 and Bona Buffer.

Type	Article Number	Packaging	Package/pallet
White	AAS68011000	Ø 407 mm x 25 mm	5
Tan	AAS68012000	Ø 407 mm x 25 mm	5
Green	AAS68013000	Ø 407 mm x 25 mm	5
Black	AAS68014000	Ø 407 mm x 25 mm	5

Bona Pad 407 mm



Thin pad for Bona FlexiSand 1.5 and Bona Buffer.

Type	Article Number	Packaging	Package/pallet
White	AA68001000	Ø 407 mm x 8 mm	10
Tan	AA68002000	Ø 407 mm x 8 mm	10
Green	AA68003000	Ø 407 mm x 8 mm	10
Black	AA68004000	Ø 407 mm x 8 mm	10



SANDING | ABRASIVES

Pads

Bona Superpad 200 mm



Pad for Lägler Trio.

Type	Article Number	Packaging	Package/pallet
White	AA68053000	Ø 200 mm x 8 mm	
Tan	AA68052000	Ø 200 mm x 8 mm	
Red	AA68055000	Ø 200 mm x 8 mm	
Green	AA68054000	Ø 200 mm x 8 mm	

Bona Wool Pad



Pad for Bona FlexiSand 1.5 and Bona Buffer. The pad is made of genuine sheep wool for application of oil and polishing of oiled or waxed floors. Wool produces higher heat towards the surface compared to synthetic pads, which improves the penetration of oil into the wood and accelerates the drying process. Contains natural lanolin (wool wax) for a satin finish. Highly recommended for Bona Oils.

Key Benefits:

- 100% wool pad

AA68071000	Ø 407 mm x 8 mm	8
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Microfibre Pad

Cleaning and polishing pad for Bona Mini Buffer.

ASC718906	Ø 300 mm	1
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Scrad Pads

Bona Scrad Pad



Abrasive pad for Bona FlexiSand 1.5 and Bona Buffer. Used together with a Bona Scrad Wing it forms a unique abrasive system developed for cutting back grain raise between coats of finish. Minimizes scratches.

Dimension	Grit	Article Number	Packaging	Pcs/transport package
Ø 407 mm x 8 mm	Grit 320	AAS854303208		5
Ø 330 mm x 8 mm	Grit 320	AA970740		5

Bona Scrad Wing



Delta shaped abrasive with Velcro backing for use together with the Bona Scrad Pad. Attach 1-2 wings.

Dimension	Grit	Article Number	Packaging	Pcs/transport package
Delta	Grit 120	AAS468601206		50
Delta	Grit 150	AAS468601506		50
Delta	Grit 220	AAS468602206		50



SANDING | ABRASIVES

Screens

Abrasive screen for surface preparation of wooden floors prior to coating and for cutting back grain raise after coating. High durability and low grit loss. Its open mesh structure impedes clogging and improves dust extraction.

Key Benefits:

- Non-Clogging
- Open mesh structure for improved dust extraction
- Double-Sided

Bona Sanding Screen, double-sided



Dimension	Grit	Article Number	Packaging	Pcs/transport package
Ø 407 mm	Grit 60	AAS867100603	1	10
Ø 407 mm	Grit 80	AAS867100803	1	10
Ø 407 mm	Grit 100	AAS867101003	1	10
Ø 407 mm	Grit 120	AAS867101203	1	10
Ø 407 mm	Grit 150	AAS867101503	1	10
Ø 407 mm	Grit 180	AAS867101803	1	10
Ø 407 mm	Grit 220	AAS867102203	1	10
Ø 407 mm	Grit 60	AAS67012060	1	10
Ø 407 mm	Grit 80	AAS67012080	1	10
Ø 407 mm	Grit 100	AAS67012100	1	10
Ø 407 mm	Grit 120	AAS67012120	1	10
Ø 280 mm	Grit 80	AAS872000803	1	10
Ø 280 mm	Grit 100	AAS872001003	1	10
Ø 280 mm	Grit 120	AAS872001203	1	10
Ø 200 mm	Grit 80	AAS903700808	1	30
Ø 200 mm	Grit 100	AAS903701008	1	30
Ø 200 mm	Grit 120	AAS903701208	1	30
Ø 200 mm	Grit 150	AAS903701508	1	30



SANDING | ABRASIVES

Diamond Abrasives

Dimension	Grit	Article Number	Packaging	Pcs/transport package
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Bona Diamond Abrasive Disc

Made using the hardest sanding agents in the world, Bona Diamond Abrasives are unique, delivering unparalleled sanding efficiency, durability and surface smoothness – whether sanding on bare wood or in preparation for recoating. Because the diamond grits are hard but not sharp, the result after fine sanding is a smooth, virtually scratch-free surface.

Bona Diamond Abrasives last up to 15 times longer than competing screen or multihole sanding discs and deliver consistent performance, even after 100 m² of sanding. And thanks to its unmatched hardness, each disc maintains its sanding performance throughout its lifetime.

Key Benefits:

- Longer lasting
- Perfect evenness
- Better surface
- Safe recoating



Dimension	Grit	Article Number	Packaging	Pcs/transport package
Ø 150 mm	Grit 80	AAS472000808	1	8
Ø 150 mm	Grit 120	AAS472001208	1	8
Ø 125 mm	Grit 240	AAS471902408	1	12
Ø 150 mm	Grit 240	AAS472002408	1	8

Bona Intermediate Pad

A pressure-equalizing foam pad that has the ability to follow the contours of the surface.



Dimension	Article Number	Packaging	Pcs/transport package
Ø 125 mm	AAS472102408	1	3
Ø 150 mm	AAS472200008	1	4

Bona Cleaning Pad

Strong fibre-weave disc for picking up residual dust after sanding with diamond abrasives. Suitable cleaning method for smaller areas.



Dimension	Article Number	Packaging	Pcs/transport package
Ø 125 mm	AAS472300008	1	12
Ø 150 mm	AAS472400008	1	8



SANDING | ABRASIVES

Abrasives - Delta

Dimension	Grit	Article Number	Packaging	Pcs/transport package
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Delta Abrasive Paper

For Fein and Bosch.



82 x 82 x 82	Grit 40	AAS872100406	1	50
82 x 82 x 82	Grit 60	AAS872100606	1	50
82 x 82 x 82	Grit 80	AAS872100806	1	50

Abrasives

Dimension	Grit	Article Number	Packaging	Pcs/transport package
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Bona Net Ceramic

The Bona Net Ceramic is mainly intended to be used for orbital or rotary sanders, such as Supraflex SE 14-2 or similar. It can also be used attached to Bona Power Drive for medium sanding or removal of joint filler.



Key Benefits:

- Minimal clogging
- Good dust extraction
- Very high removal rate
- Independent on machine hole system

Technical Data:

Grit type: Ceramic Aluminiumoxide
Grit range: 80
Size: 150 mm
Backing: Knitted fabric
Coating: Electrostatic
Bonding: Resin over resin

Ø 150 mm	Grit 80	AAS473200806	1	50
Ø 150 mm	Grit 100	AAS473201006	1	50
Ø 150 mm	Grit 120	AAS473201206	1	50

Bona Net Alox

The Bona Net Alox is mainly intended to be used for orbital or rotary sanders, such as Supraflex SE 14-2 or similar. It can also be used attached to Bona Power Drive for fine and medium sanding.



Key Benefits:

- Minimal clogging
- Good dust extraction
- Very high removal rate
- Independent on machine hole system

Technical Data:

Grit type: White Aluminiumoxide
Grit range: 80, 100 and 120
Size: 150 mm
Backing: Knitted fabric
Coating: Electrostatic
Bonding: Resin over resin

Ø 150 mm	Grit 80	AAS473300806	1	50
Ø 150 mm	Grit 100	AAS473301006	1	50
Ø 150 mm	Grit 120	AAS473301206	1	50



- 1. Primers
- 2. Lacquers
- 3. Sportive System
- 4. Oils - Wear Treatment
- 5. Oils - Effect Treatment
- 6. Oils - Outdoor
- 7. Fillers & Repair
- 8. Resilient System
- 9. Resilient Maintenance



COATINGS



Regardless of the property that is important to you, be it shine, Colour, slip resistance or durability, Bona has the ideal surface treatment for all types of wooden floors. Since the 1970s, we have been the world's pioneer in waterborne finishes, providing low-VOC, solvent-free solutions for every flooring need.

Bona continues to drive the development of waterborne lacquers and the latest addition, Bona Mega ONE, is designed to help and simplify the contractors work process making it a reliable partner for everyday use.

On the following pages, you will discover all the surface treatments you need to create beautiful, durable and easy-to-manage wooden floors.



Primers

Article Number	Packaging	Pcs/transport package	Package/pallet
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Bona White

Primer producing a white tint look where the intensity can be controlled by applying it in one or more layers. Applied in a single layer it typically preserves the impression of raw, untreated wood. For a truly white impression, apply two or more layers. Its highly forgiving formula is designed for easy roller application.

**Key Benefits:**

- White tint look
- Impedes wood yellowing
- Easy roller application

Technical Data:

Base: Acrylate/polyurethane
Category: Waterborne 1-comp
Drying time: 1-2 h between coats
Applications: 1-3
Application tools: Bona Roller
Coverage: 10-12 m²/L

WB250613001	1 L	10	50
WB250620001	5 L	3	44

Bona Natural

Bona Natural Primer is designed to preserve/create the natural appearance of unfinished wood. Overcoat with Bona Traffic Natural lacquer for a truly 'unfinished' look, combined with a highly durable surface. It is quick drying and with good abrasion qualities.

**Key Benefits:**

- Retains the look of pure wood
- Easy roller application
- Good abrasion qualities

Technical Data:

Base: Acrylate/polyurethane
Category: Waterborne 1-comp
Drying time: 1-2 h between coats
Application: 1-2
Tools: Bona Roller
Coverage: 8-10 m²/L

WB251613001	1 L	12	50
WB251620001	5 L	3	44

Bona Classic

Provides a well-bodied surface. It creates a soft, flexible film that reduces the potential effects of side bonding and its forgiving application properties make it suitable for practically all types of wood. Bona Classic is non-yellowing.

**Key Benefits:**

- Light colouration
- All types of wood
- Reduces side-bonding effects
- Easy roller application

Technical Data:

Base: Acrylate
Category: Waterborne 1-comp
Drying time: 1-2 h between coats
Application tools: Bona Roller
Coverage: 8-10 m²/L

WB200013003	1 L	10	50
WB200020012	5 L	3	44



Primers

Article Number	Packaging	Pcs/transport package	Package/pallet
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Bona Intense

Excellent abrasion properties. Highly suitable for floors with underfloor heating and/or moving floors such as end grain or plank floors. Suitable on practically all types of wood and especially on tropical wood.

**Key Benefits:**

- Medium colouration
- All wood, tropical wood
- First choice for underfloor heating
- Easy roller application

Technical Data:

Base: Polyurethane
Category: Waterborne 1-comp
Drying time: 1-2 h between coats
Applications: 1
Application tools: Bona Roller
Coverage: 8-10 m²/L

WB250020001	5 L	3	44
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Bona Amber

Excellent abrasion properties. Highly suitable for floors with underfloor heating and/or moving floors such as end grain or plank floors. Suitable for oak and darker types of wood including tropical species.

**Key Benefits:**

- Rich colouration
- Oak, dark, tropical wood
- Good for underfloor heating
- Easy roller application

Technical Data:

Base: Polyurethane
Category: Waterborne 1-comp
Drying time: 1-2 h between coats
Application tools: Bona Roller
Coverage: 8-10 m²/L

WB255020001	5 L	3	44
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Bona Quick

A high viscous primer with a gel-like consistency. Use as a first layer on untreated wood, without following abrasion. Use between coats of finish, to reduce abrasion scratches and fill small irregularities for a flawless end-finish.

**Key Benefits:**

- Very light colouration
- Quick drying gel
- Reduces scratches
- First layer and/or in-between
- Easy trowel application

Technical Data:

Base: Acrylate/polyurethane
Category: Waterborne 1-comp
Drying time: 20-30 min between coats
Applications: 1-3
Application tools: Stainless steel trowel
Coverage: 25-35 m²/L and application

WB074002002	5 L	1	
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Primers	Type	Article Number	Packaging	Pcs/transport package	Package/pallet
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Bona Decor Paint

Bona Decor Paint is a waterborne paint with ultra-hide properties, specially developed for wooden floors. It covers in 1-2 coats and establishes an excellent background before being sealed with Bona's waterborne lacquer.

**Key Benefits:**

- Excellent hiding
- Quick dry
- Easy application

Technical Data:

Base: Polyurethane
Category: Waterborne 1-comp
Drying time: 2-3 h
Application tools: Bona Roller (5 mm)
Coverage: 12-15 m²/L and application

Black	WC470120001	5 L	1	
White	WC490120001	5 L	1	
Light Grey	WC472220001	5 L	1	
Dark Grey	WC474220001	5 L	1	

Lacquers	Type	Article Number	Packaging	Pcs/transport package	Package/pallet
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Bona Traffic HD

The world's toughest and fastest drying finish for wooden floors exposed to extreme wear. You can walk on it after just 12 hours. Used in hotels, restaurants and airports worldwide, where short downtime is essential. Waterbased and very low VOC and odour. Non-yellowing.

**Key Benefits:**

- The ultimate choice
- Superior protection for commercial and public areas
- Extra fast, allows full traffic after just 12 hours
- Very low VOC and odour

Technical Data:

Base: Polyurethane
Category: Waterborne 2-comp
Drying time: 2-3 h between coats
Application tools: Bona Roller
Coverage: 8-10 m²/L and application
 • Complies to EN14904:2006 and DIN 18032:2 (suitable friction for sports floors)
 • EN 71:3 compliant

Silk Matt	WT155346001	4.95 L	3	36
Matt	WT155646001	4.95 L	3	36
Extra Matt	WT155946001	4.95 L	3	36
Hardener	WH330045001	4.95 L	3	



Lacquers	Type	Article Number	Packaging	Pcs/transport package	Package/pallet
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The world's toughest and fastest drying finish for wooden floors exposed to extreme wear. You can walk on it after just 12 hours. Used in hotels, restaurants and airports worldwide, where short downtime is essential. Waterbased and very low VOC and odour. Non-yellowing.

**Key Benefits:**

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- Superior protection for commercial and public areas
- Extra fast, allows full traffic after just 12 hours
- Very low VOC and odour

Technical Data:

Base: Polyurethane
Category: Waterborne 2-comp
Drying time: 2-3 h between coats
Application tools: Bona Roller
Coverage: 8-10 m²/L and application
 • Complies to EN14904:2006 and DIN 18032:2 (suitable friction for sports floors)
 • EN 71:3 compliant

Silk Matt	WT155346001	0.40 L	3	36
Matt	WT155646001	0.40 L	3	36
Extra Matt	WT155946001	0.40 L	3	36
Hardener	WH330045001	0.40 L	3	

Bona Traffic HD Anti Slip

Adds the highest standard of friction in areas where it's needed the most – like stairs, nurseries and kitchens. Superb performance against wet spills.

**Key Benefits:**

- Increases protection from accidental slips (R9)
- Ready to use, no mixing required, safe results
- Very low VOC

Technical Data:

Base: Polyurethane
Category: Waterborne 2-comp
Drying time: 2-3 h between coats
Application tools: Bona Roller
Coverage: 8-10 m²/lit and application

	WT153946001	4.95 L	3	36
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Bona Traffic

The classic since 1998, with super durability for any area where high wear resistance is needed. Easy to maintain and non-yellowing. Good for both untreated wood and prefinished parquet.

**Key Benefits:**

- Superior protection for commercial and public areas
- Natural appearance
- Low VOC

Technical Data:

Base: Polyurethane
Category: Waterborne 2-comp
Drying time: 3-4 h between coats
Application tools: Bona Roller
Coverage: 8-10 m²/L and application
 • Complies to EN14904:2006 and DIN 18032:2 (suitable friction for sports floors)
 • EN 71:3 Compliant

	WT153946001	4.95 L	3	36
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Lacquers

Type	Article Number	Packaging	Pcs/transport package	Package/pallet
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Bona Traffic Natural

For very busy areas where a natural wood look is desired, with superior protection from the unique Traffic formula. Waterborne, easy to maintain and non-yellowing.

**Key Benefits:**

- Superior protection for commercial and public areas
- Look and feel of pure wood
- High slip resistance (R9)
- Very low VOC

Technical Data:

Base: Polyurethane
Category: Waterborne 2-comp
Drying time: 3-4 h between coats
Application tools: Bona Roller (AT3100100)
Coverage: 8-10 m²/lit and application

	WT190646001	4.5 L	3	36
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Lacquers

Type	Article Number	Packaging	Pcs/transport package	Package/pallet
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Bona Mega

For offices, small shops, hotel rooms and as a premium choice for homes. Innovative, waterborne, one-component formula, that reacts with oxygen and performs like a two-component. No mixing required, use straight from the bottle. Also very good for plank floors and for floors with underfloor heating.

**Key Benefits:**

- Superior protection for commercial areas
- 1-component with 2-component performance
- Very good for underfloor heating*
- Very low VOC

Technical Data:

Base: Polyurethane
Category: Waterborne 1-comp
Drying time: 2-3 h between coats
Application tools: Bona Roller
Coverage: 8-10 m²/L and application
 • Meets DIN 18032:2 for slip resistance (gloss, silk matt & matt)
 • EN 71:3 Compliant

Gloss	WT133013002	1 L	10	50
Gloss	WT133020002	5 L	3	44
Silk Matt	WT133313002	1 L	10	50
Silk Matt	WT133320002	5 L	3	44
Matt	WT133613001	1 L	10	50
Matt	WT133620001	5 L	3	44
Extra Matt	WT133920001	5 L	3	44

Bona Mega ONE

Bona Mega ONE focuses on simplifying the craftsman's working day for quicker and easier jobs with great reliability. It brings out a nice, warm wood colouration while establishing a long-lasting protection for wooden floors in domestic and medium wear commercial environments. Clear, non-yellowing formula.

**Key Benefits:**

- High build characteristics
- Reduced drying time
- Excellent sanding properties
- Non-yellowing

Technical Data:

Base: Polyurethane
Category: Waterborne 2-comp
Drying time: 1-2 h between coats
Application tools: Bona Roller (11 mm)
Coverage: 8-10 m²/L and application

Silk Matt	WT300320001	5 L	3	44
Matt	WT300620001	5 L	3	44
Extra Matt	WT300920001	5 L	3	44
Silk Matt	WT300313012	1 L	12	50
Matt	WT300613012	1 L	12	50
Extra Matt	WT300913012	1 L	12	50

Bona Mega Natural

For homes and other spaces where a natural wood look is desired. Waterborne, 1-component formula. Easy to maintain surface.

**Key Benefits:**

- Superior protection for residential areas
- Look and feel of pure wood
- Very low VOC

Technical Data:

Base: Polyurethane
Category: Waterborne 1-comp
Drying time: 2-3 h between coats
Application tools: Bona Roller (AT3100100)
Coverage: 8-10 m²/lit and application

	WT180646001	4.5 L	3	44
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Lacquers

Bona Novia



One-component and waterborne, Bona Novia provides superior protection for floors with normal domestic wear. Can be used with or without primer. Produces an even and warm colour and is non-yellowing. Also very good for cork floors.

Key Benefits:

- Superior protection for domestic areas
- Good resistance to typical household chemicals
- Very low VOC

Technical Data:

Base: Acrylate/polyurethane
Category: Waterborne 1-comp
Drying time: 1–2 h between coats
Application tools: Bona Roller
Coverage: 8–10 m²/L and application
 • EN 71:3 Compliant

Type	Article Number	Packaging	Pcs/transport package	Package/pallet
Gloss	WT230020001	5 L	3	44
Silk Matt	WT230313001	1 L	10	50
Silk Matt	WT230320001	5 L	3	44
Silk Matt	WT230324001	10 L	2	24
Matt	WT230613001	1 L	10	50
Matt	WT230620001	5 L	3	44
Matt	WT230624001	10 L	2	24

Bona Retarder



Bona Retarder is an additive that improves the levelling and prolongs the open time of Bona waterborne finishes, for both primers and topcoats. It is designed to be used when the indoor humidity is low and/or the temperature of the room is higher than normal. Using Bona Retarder will reduce the risk of the finish drying too quickly and leaving roller marks in the dried coat.

Key Benefits:

- Extends open time
- Facilitates application in dry and/or warm climate conditions
- Reduces risk of lap marks

Type	Article Number	Packaging	Pcs/transport package	Package/pallet
	WX100006001	0,2 L	12	120

Bona Blocker

Additive for reducing bleeding from wood extracts, particularly from softwood knots. Reduces the risk of stains developing on top of the knots. One bottle is enough for two buckets (2x5L) of Bona Decor Paint.

Key Benefits:

- Reduces yellowing from wood knots

Technical Data:

Mixing Ratio: 20:1 (4,8%)
Volume: 0,5L, enough for 2x5 L of paint

Type	Article Number	Packaging	Pcs/transport package	Package/pallet
	WH341009001	500 mL	15	



Unique FIBA approved coating for resilient sport floors

FIBA approved finish for wooden sport floors





FASTENING

SANDING

COATINGS

FLOOR CARE

ACCESSORIES

Sportive System

Type	Article Number	Packaging	Pcs/transport package	Package/pallet
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Bona Sportive Primer

Primer made especially for handling the flexing and movement of wooden sports floors. Provides excellent adhesion to wood and is easy to apply on large surfaces thanks to excellent levelling properties and long open time. Suitable on practically all types of wood.

**Key Benefits:**

- No stretched finish or "white lines"
- Excellent abrasion properties
- Extended open time

Technical Data:

Base: Polyurethane
Category: Waterborne 1-comp
Drying time: 2-3 h between coats
Application: Bona Roller
Coverage: 8-10 m²/L and application

	WB250024001	10 L	2	24
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Bona Sportive Finish

Finish made especially for handling the flexing and movement of wooden sports floors. Excellent levelling properties and long open time make it easy to apply on large surfaces. Approved to both of the leading standards for indoor sports floors (EN 14904:2006 & DIN 18032:2).

**Key Benefits:**

- High resistance to wear and scuffing
- Perfectly balanced friction
- Easy to maintain

Technical Data:

Base: Polyurethane
Category: Waterborne 2-comp
Drying time: 2-3 h between coats
Application: Bona Roller
Coverage: 8-10 m²/L and application
 • Complies to EN14904:2006 and DIN 18032:2 (suitable friction for sports floors)

Gloss	WT135024001	10.2 L	2	24
Matt	WT136624001	10.2 L	2	24

Bona Masking Tape

Bona Masking Tape is sturdy enough for straight line application and flexible enough to tape circular shapes. The tape stays fixed to the floor and prevents seepage under the tape during paint application.



25 mm width	AX34200000	50 m	72	
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FASTENING

SANDING

COATINGS

FLOOR CARE

ACCESSORIES

Sportive System

Type	Article Number	Packaging	Pcs/transport package	Package/pallet
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Bona Sportive Paint

Bona Sportive Paint is a specialized line and court marking paint for use on finished wooden sport floors. Can be used to paint line markings but also complete court borders and zones. Available in eight mixable vibrant colours to achieve an endless array of shades.

**Key Benefits:**

- Quick drying
- Requires no abrasion before overcoating
- Superb opacity (hiding ability)

Technical Data:

Base: Polyurethane
Category: Waterborne 1-comp
Drying time: 1-4 between coats
Application: Fine brush or short-haired roller
Coverage: 6-10 m²/lit or 120-200 m of line-marking

Yellow	WC410155001	1.75 L	2	36
Red	WC420155001	1.75 L	2	36
Orange	WC420255001	1.75 L	2	36
Light Blue	WC430155001	1.75 L	2	36
Dark Blue	WC430255001	1.75 L	2	36
Green	WC440155001	1.75 L	2	36
Black	WC470155001	1.75 L	2	36
White	WC490155001	1.75 L	2	36

Bona Sportive Cleaner

Concentrated detergent for frequent use on wooden sports floors. Suitable for machine cleaning. Leaves no dulling or slippery residue.

**Key Benefits:**

- Safe on wood
- Leaves no slippery residue
- Fresh smell

Technical Data:

Dilution: 1:100 for general use

	WM640020007	5 L	4	44
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Bona Sportive Cleaner Plus

Powerful detergent for removing buildup of body fats from sweat and other contaminants that cause the surface to become slippery. Often restores slip resistance and is able to remove black heel marks.

**Key Benefits:**

- Effective on black heel marks
- Restores in many cases the surface's slip resistance
- Suited for Bona Sportive Finish

Technical Data:

Dilution: 1:5

	WM650020006	5 L	3	44
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Create **your** own wood story

BONA OIL SYSTEM

– UNIQUE CHARACTERS ON WOODEN FLOORS

Fulfill that unique floor vision of yours. Empowered with a passion for wooden floors and 100 years of innovative solutions, Bona Oil System inspires and supports you, from vision to reality. A full range of oils based on renewable ingredients.

Whether you are to design, craft or care, break the ordinary with Bona – for durable beautiful floors with unique character.



Oils – Wear Treatment	Type	Article Number	Packaging	Pcs/transport package	Package/pallet
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Bona Craft Oil



Professional wood oil with excellent saturation properties offering deep protection against wear, chemicals and moisture. Due to its high oil content and outstanding penetration properties only a single application is typically required, making surface treatment a simple and fast job. Equally suitable in homes and public environments. Safe for application on children's toys (EN 71-3). Available in neutral and five coloured versions.

Key Benefits:

- Extremely high degree of saturation for fast surface treatment
- Enhances the grain and colour of the wood
- Low in odour and in solvents (<4%)
- Open, breathing surface

Technical Data:

Base: Modified vegetable oils
Category: Hardening oil, 1-comp
Solids content: 96–98%
Drying time (until use): 24 h
Application: Rubber applicator, Bona Wool pad or stainless steel trowel
Coverage: 20 m²/L

Pure	GT560115001	2.5 L	4	
Pure	GT560120001	5 L	2	
Pure	GT560113001	1 L	6	
Frost	GT561115001	2.5 L	4	
Frost	GT561113001	1 L	6	
Clay	GT562115001	2.5 L	4	
Clay	GT562113001	1 L	6	
Graphite	GT563115001	2.5 L	4	
Graphite	GT563113001	1 L	6	
Ash	GT564115001	2.5 L	4	
Ash	GT564113001	1 L	6	
Umбра	GT565115001	2.5 L	4	
Umбра	GT565113001	1 L	6	



Oils – Wear Treatment

Type	Article Number	Packaging	Pcs/transport package	Package/pallet
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Bona Hard Wax Oil



Natural oil, modified for superior protection of wooden floors. Produces the warm look of an oiled floor while establishing a hardwearing and stain resistant surface that is spot-repairable and easy to maintain. Unique composition formulated without questionable substances such as cobalt and ketoximes. Very low in odour and easy to handle, being applicable with roller, brush and trowel. Leaves an open, breathing surface that reduces the risk of side-bonding. Highly suitable for floors with underfloor heating. Combines perfectly with Bona Craft Oil for colouring and changing the design of wooden floors.

Key Benefits:

- Tough and dirt repellent
- Excellent water resistance
- Warm colour and natural look
- Very low in odour
- Free from cobalt and ketoximes (2-butoxime, butoxime, MEKO)

Technical Data:

Base: Modified vegetable oils
Category: Hardening oil, 1-comp
Solids content: 96–98%
Drying time (until use): 24 h
Application: Rubber applicator, Bona Woolpad or stainless steel trowel
Coverage: 20 m²/L

Silk Matt	AF3100013	1 L	6	
Silk Matt	AF3100025	2,5 L	2	
Silk Matt	AF3102010	10 L	1	
Matt	AF3600013	1 L	6	
Matt	AF3600025	2,5 L	2	
Matt	AF3602010	10 L	1	
Extra Matt	AF390013001	1 L	6	
Extra Matt	AF390015001	2,5 L	2	
Extra Matt	AF390024001	10 L	1	

Bona Craft Oil 2K



Performance, versatility and design – get the charming look and feel of an oiled floor, plus the protection of a finish. Bona Craft Oil 2K's unique formula, made from modified plant based oil, exhibits accelerated drying time and strengthened wear resistance. Works perfectly with a wide variety of wood species including otherwise problematic ones such as jacob, cherry, walnut and more. It delivers a beautiful and strong water- and stain-resistant surface and is ready for light use in just 8 hours.

Key Benefits:

- High performance plant-based oil
- Protects in 1 coat
- Long open-time, quick cure
- Overcoatable with Bona Traffic, Bona Traffic HD and Traffic Natural

Technical Data:

Base: Modified vegetable oils incl. isocyanate hardener
Category: Hardening oil, 2-comp
Solids content: 96-98%
Drying time (until use): 12 h
Application tools: Rubber applicator, short-haired roller or stainless steel trowel
Coverage: 20 m²/L

Neutral	GT570014001	1.25 L	6	
Frost	GT571114001	1.25 L	6	
Clay	GT572114001	1.25 L	6	
Graphite	GT573114001	1.25 L	6	
Ash	GT574114001	1.25 L	6	
Umbra	GT575114001	1.25 L	6	
Light Grey	GT576114011	1.25 L	6	
Invisible	GT580014011	1.25 L	6	
Sand	GT579114011	1.25 L	6	



Oils - Effect Treatment

Type	Article Number	Packaging	Pcs/transport package	Package/pallet
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Bona Mix Colour



Bona Mix Colour is a concentrated pigment paste for waterborne systems and specifically for Bona Nordic Tone and Bona Rich Tone. Added to either of these products it can intensify or change the colour of the Bona Tone to create a special effect.

Technical Data:

Content: Concentrated pigment paste
Consumption: 250 ml for one 5 L bottle (5%) of Bona Nordic Tone or Bona Rich Tone.

Mahogany	GX504007	0.25 L	12	
Walnut	GX504107	0.25 L	12	
White	GX504207	0.25 L	12	
Grey	GX504307	0.25 L	12	
Black	GX504407	0.25 L	12	

Bona Nordic Tone



Bona Nordic Tone is a pre-treatment to Bona Craft Oil for creating the unique character of a Scandinavian white washed floor. Combine with Bona Craft Oil Frost or choose a contrasting colour for an exciting 2-dimensional effect. The colour can be changed or further intensified by adding 5% of Bona Mix Colour to the Tone.

Key Benefits:

- Light, white washed effect
- Inhibits wood yellowing
- Whiteness can be controlled by number of applications (normally only one application is necessary)

Technical Data:

Base: Emulsified oils and waxes, pigmentation
Category: Pre-treatment, 1-comp
Drying time: 1–2 h (between applications)
Application: Oil application sleeve or wide floor brush
Coverage: 8–10 m²/L and application

	WX700020001	5 L	3	44
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Bona Rich Tone



Bona Rich Tone is a pre-treatment for hardwoods, bringing out a dark, smoky wood colour*, and giving the floor a touch of sophistication. Continue with a layer of Bona Craft Oil in any colour, for an exciting 2-dimensional effect or apply Bona Hard Wax Oil directly for an elegant finish. The colour can be changed or further intensified by adding 5% of Bona Mix Colour.

*the colour is achieved by a chemical reaction to wood and results may vary between wood species. Oak in particular reveals a deep, dark colouration after treatment.

Key Benefits:

- Dark, smoky effect
- Quick drying
- Odourless

Technical Data:

Base: Alkaline solution
Category: Pre-treatment, 1-comp
Drying time: 1–2 h (between applications)
Application: Oil application sleeve
Coverage: 8–10 m²/L and application

	WX900020001	5 L	3	44
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Oils – Outdoor

Bona Decking Oil



Bona Decking Oil is a concentrated blend of vegetable oils, modified for superior impregnation and the long-lasting protection of decking and other exterior woodwork. It enhances the natural wood grain while protecting against moisture ingress, thus reducing the potential of wood cracking and warping.

Key Benefits:

- Long-lasting protection
- Contains UV protection
- Excellent water repellence

Technical Data:

Base: Modified vegetable oils
Category: Hardening oil, 1-comp
Drying time (until use): 24 h
Application: Wide brush or mohair roller
Coverage: Approx. 20 m²/L

Type	Article Number	Packaging	Pcs/transport package	Package/pallet
Neutral	GT551115001	2.5 L	4	
Neutral	GT551124001	10 L	2	
Mahogany	GT551215001	2.5 L	4	
Teak	GT551315001	2.5 L	4	
Grey	GT551515001	2.5 L	4	

Fillers & Repair

Bona Mix&Fill Plus



Time-saving gap filler with exceptional filling ability (up to 3 mm) often only requiring a single application to achieve a smooth surface. The filler is mixed with wood dust from the actual floor to be treated, producing a natural colouration that blends in with the rest of the floor. Suitable for light to medium coloured wood species.

Key Benefits:

- Exceptional filling ability
- Quick drying
- Anti-corrosive

Technical Data:

Base: Acrylate
Category: Waterborne 1-comp
Drying time (until sanding): 30–60 min
Application: Stainless steel trowel
Coverage: 8–12 m²/L

Article Number	Packaging	Pcs/transport package	Package/pallet
WF220020001	5 L	3	44

Bona Mix&Fill



Gap filler for gaps up to 2 mm wide, suitable for practically all types of wood. The filler is mixed with wood dust from the actual floor to be treated producing a natural colouration that blends in with the rest of the floor.

Article Number	Packaging	Pcs/transport package	Package/pallet
WF21001302	1 L	10	50
WF21002002	5 L	3	44



Fillers & Repair

Bona PU Filler



2-part polyurethane filler and adhesive. Developed for quick and durable repair of resilient floorings such as PVC/LVT, Rubber and Linoleum, with great adhesion to many materials.

Key Benefits:

- Super quick hardening
- Excellent adhesion properties
- High durability

Technical Data:

Color: Light Grey
Open Time: 3,5 min
Drying time: 30 min

Article Number	Packaging	Pcs/transport package	Package/pallet
ES600003250	250 ml	12	
Green Mixer Tips ES500000110	10	10	

Resilient System

Bona Pure



It serves as a long-term surface protection for heavily trafficked industrial and commercial areas, restoring appearance and simplifying routine maintenance. Bona Pure consists of a waterborne, clear, non-yellowing formula.

Key Benefits:

- Hardwearing PUR protection for resilient floors
- Ultra-quick drying for minimal downtime.
- Optimal application and levelling properties
- Low slip potential and slip resistance compliant to indoor sports surface

Technical Data:

Category: Waterborne 2-comp
Drying time: 2-4 h between coats
Application tools: Bona Roller (11 mm)
Coverage: 8–10 m²/L and application

Type	Article Number	Packaging	Pcs/transport package	Package/pallet
Extra Matt	ES200620001	5 L	3	36
Matt	ES201620003	5 L	3	36
Hardener	ES205045001	0.5 L	3	



Resilient System

Type	Article Number	Packaging	Pcs/transport package	Package/pallet
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Bona Pure Colour



Bona Pure Colour ensures a quick application process with accelerated drying properties and being heavily pigmented for coverage in a single coat. Bona Pure Colour is available in eight popular standard colours but can also be ordered in the full spectrum of the RAL and NCS colour palette.

Key Benefits:

- Heavily pigmented for excellent hide
- Ultra-quick drying for minimal downtime
- Available in eight popular standard colours

Technical Data:

Category: Waterborne 2-comp
Drying time: 1-2 h between coats
Application tools: Bona Roller (5 or 11 mm)
Coverage: 8-10 m²/L and application

RAL 5007	EC803620001	5 L	1	
RAL 5014	EC801620001	5 L	1	
RAL 7012	EC802620001	5 L	1	
RAL 6034	EC804620001	5 L	1	
RAL 7038	EC811720001	5 L	1	
RAL 7047	EC812720001	5 L	1	
RAL 1001	EC813720001	5 L	1	
RAL 1015	EC814720001	5 L	1	
Custom	EC800020001	5 L	1	
RAL 5014	EC801613001	1 L	1	
RAL 7012	EC802613001	1 L	1	
RAL 5007	EC803613001	1 L	1	
RAL 6034	EC804613001	1 L	1	
RAL 7038	EC811713001	1 L	1	
RAL 7047	EC812713001	1 L	1	
RAL 1001	EC813713001	1 L	1	
RAL 1015	EC814713001	1 L	1	
Custom	EC800013001	1 L	1	



Resilient System

Type	Article Number	Packaging	Pcs/transport package	Package/pallet
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Bona LinoPrime



Quick drying PUR-based primer for pore filling of deep cleaned and sanded linoleum floors. Improves levelling and smoothness of the following coat, which typically can be applied already after 1 hour.

Key Benefits:

- Fills pores and reduces absorbency
- Ultra-quick drying
- Essential for linoleum

Technical Data:

Category: Waterborne 2-comp
Drying time: 1-2 h between coats
Application tools: Bona Roller (5 or 11 mm)
Coverage: 8-10 m²/L and application

	EB400620001	5 L	3	36
Hardener	EH390002001	0.2 L	3	

Bona R Creative Chips



Bona Pure Colour ensures a quick application process with accelerated drying properties and being heavily pigmented for coverage in a single coat. Bona Pure Colour is available in eight popular standard colours but can also be ordered in the full spectrum of the RAL and NCS colour palette.

Available In:

- Salt & Pepper
- Black & White
- Terra-mix

Salt & Pepper	ES200013501	1 kg	1	
Black & White	ES200013502	1 kg	1	
Terra-mix	ES200013503	1 kg	1	

Bona SuperSport Pure HD



Bona SuperSport Pure HD is a hard-elastic and hardwearing PUR coating for the treatment of resilient floor coverings in sport halls.

Key Benefits:

- Tough PUR protection for resilient sport floors
- Rapid drying for minimal downtime. Back on the floor in 12 hours*
- Optimal application and levelling properties
- Compliant to EN 14904:2006 (Indoor Sport Surfaces)

Technical Data:

Category: Waterborne 2-comp
Drying time: 2-4 h between coats
Application tools: Bona Polyester Roller
Coverage: 8-10 m²/L and application

	ES201620005	5 L	3	36
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Resilient – Maintenance

Article Number

Packaging

Pcs/transport package

Package/pallet

Bona PowerRemove R

Aggressive cleaning agent developed for stripping polish, dirt and old cleaning residue from resilient floor coverings such as PVC, Linoleum, LVT, or Elastomer. Quick and efficient. Prior to using Bona PowerRemove we recommend to trial whether Bona Remove R can suffice.



Key Benefits:

- For quick removal of old maintenance coatings and contaminants
- Very high degree of efficiency
- Reduced pH prevents alkaline staining

Technical Data:

pH-value: approx. 9 (conc.)
Dilution: 1:1 – 1:5

EM703020001	5 L	3	44
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Bona Remove R

Detergent based on vegetable oil for frequent cleaning and maintenance of oiled wooden floors. Bona soap nourishes the surface and leaves a thin film that can be buffed for increased shine.



Key Benefits:

- Gentle on oiled surfaces
- Cleans and conditions
- Long lasting concentrate

Technical Data:

pH-value: Approx. 9
Dilution: 1:50

EM702020001	5 L	3	44
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WANT TO BECOME BETTER?

BONA EDUCATION AND TRAINING

Be part of a successful team by becoming a Bona Certified Craftsman. As a Bona Certified Craftsman you benefit from the advantages of our strong brand profile and wooden floor expertise.

Becoming a Bona Certified Craftsman assures your customers the highest quality performance and service – giving you better profitability and enabling you to focus on your job – delivering great results.





- 1. Deep Clean System
- 2. Lacquer – Maintenance
- 3. Oils – Maintenance



FLOOR CARE



Proper maintenance is vital when it comes to retaining the long-lasting beauty of wooden floors. Bona's floor care solutions are specially developed for cleaning and revitalizing your wooden floors and are made for all finished, oiled and engineered surfaces.

With Bona's unique revitalizing solution, Bona Deep Clean System, floor owners can bring back the original luster of their wood floors instantly, with a unique system that effectively removes the toughest dirt and scuff marks. Read more about Bona Deep Clean System and other best-in-class floor care solutions for both professional users and private homeowners in the following pages.



FLOOR CARE

Deep Clean System

Article Number	Packaging	Pcs/transport package	Package/pallet
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Bona PowerScrubber 2.0



The Bona Power Scrubber is a versatile and powerful scrubbing machine for cleaning of most indoor floor surfaces as well as outdoor wood deckings.

Bona PowerScrubber 2.0 enables the most effective deep-down cleaning, combined with unrivalled versatility and ease. Counter-rotating roller brushes provide deep, effective cleaning while the powerful, yet compact design of Bona PowerScrubber 2.0 delivers even more performance than most auto scrubbers, as well as the benefits of ergonomic operation, set-up and transportation. Recommended detergents: Bona Deep Clean Solution and Bona Remove R.

Key Benefits:

- Effective deep clean
- Wide range of surfaces
- Ergonomic design and operation
- Easy to fill, assemble and transport
- Indoor and outdoor use

Technical Data:

Motor rating: Max 2700 W, Avg. 1900 W
Power supply: 230 V / 50 Hz
Machine weight: 34.5 kg
Scrubbing brush: 2 x 400 mm soft white nylon
Solution capacity: 10 L
Recovery tank capacity: 10 L
Dimensions: 520 mm x 470 mm x 300 mm

AM400201100		1	
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Roller Brush



White – For oiled or lacquered floors.
 Orange – For profiled deckings.
 Red – For oiled and hard wax oiled floors.

Green – Lightly abrasive roller for aggressive cleaning of oiled floors.
 Black – Stone and Tiles.

Color	Article Number	Length	Pcs/transport package	Package/pallet
White	AS3647622500	400 mm	1	
Orange	AS3647625250	400 mm	1	
Red	AS3647624580	400 mm	1	
Green	AS3647622520	400 mm	1	
Black	AS3647624810	400 mm	1	

Suction bar



Replacement suction bar including springs, for the Bona PowerScrubber. Note: Sold per piece, two are needed for a full replacement.

AS3647773230	400 mm	1	
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Bona Deep Clean Solution



Concentrated cleaner for thorough, deep cleaning of finished and oiled wooden floors as well as outdoor deckings. The unique formula delivers optimal cleaning efficiency and removes stubborn scuff marks without risk of staining the wood.

Key Benefits:

- Revitalizes dull, dirty floors
- Dissolves deeply ingrained dirt and stubborn scuff marks
- Optimized for Bona PowerScrubber

Technical Data:

Dilute with clean water
 • Finished surfaces: 1:10
 • Oiled surfaces: 1:20
 • Outdoor deckings: 1:5

WM650020010	5 L	3	44
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FLOOR CARE

Deep Clean System

Article Number	Packaging	Pcs/transport package	Package/pallet
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Bona Deep Clean W



Concentrated cleaner for thorough deep cleaning of lacquered and oiled wooden floors. The unique formula provides optimal cleaning efficiency and removes stubborn scuff marks without risk of staining the wood.

Key Benefits:

- Powerful cleaning performance
- Reduced pH prevents alkaline staining
- Optimized for Bona PowerScrubber

WM703013100	1 L	6	
WM703020100	5 L	3	

Lacquer – Maintenance

Type	Article Number	Packaging	Pcs/transport package	Package/pallet
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Bona Polish Matt



Bona Polish Matt is a waterborne maintenance coating for finished parquet. Reinforced with polyurethane, it leaves an exceptionally durable wear layer, making it suitable for use in both domestic and commercial environments. Offers continued protection against wear without increasing gloss.

Key Benefits:

- Even, matt surface
- Requires no buffing
- High wear resistance

Technical Data:

Base: Acrylate/Polyurethane
Drying time (until use): < 1 h
Application: Bona Microfibre Applicator Pad
Coverage: 50 m²/L

Matt	WP500313001	1 L	10	50
Matt	WP500320001	5 L	3	44

Bona Polish Gloss



Bona Polish Gloss is a waterborne maintenance coating that is compatible with a wide range of surfaces including finished parquet, laminate, linoleum and PVC. Reinforced with polyurethane, it leaves an exceptionally durable wear layer, making it suitable for use in both domestic and commercial environments. Gives the surface new lustre and continued protection against wear.

Key Benefits:

- Good adhesion to many surfaces
- Requires no buffing
- Scuff resistant
- Slip resistance compliant to DIN 18032:2

Technical Data:

Base: Acrylate/Polyurethane
Drying time (until use): < 1 h
Application: Bona Microfibre Applicator Pad
Coverage: 50 m²/L

Gloss	WP511013001	1 L	10	50
Gloss	WP511020001	5 L	3	44



FLOOR CARE

Lacquer – Maintenance

Bona Freshen Up



Bona Freshen Up is a waterborne maintenance coating for the frequent maintenance of finished wooden floors. Based on a pure polyurethane dispersion, it leaves an exceptionally durable wear layer, making it suitable for use in both domestic and commercial environments. Bona Freshen Up is high gloss and gives dull floors new shine and luster. Meets both EN 14904:2006 and DIN 18032:2 on slip resistance.

Key Benefits:

- Wax-free maintainer
- Allows for future overcoating with waterborne finish
- High wear resistance

Technical Data:

Base: Acrylate/Polyurethane
Drying time (until use): < 1 h
Application: Bona Microfibre Applicator Pad
Coverage: 50 m²/L

Article Number	Packaging	Pcs/transport package	Package/pallet
WP595013016	1 L	10	50
WP595020002	5 L	3	44

Bona Remover



Bona Remover is a concentrated polish stripper designed to remove Bona Polish and Bona Freshen Up. It can also be used to treat floors which have become slippery and for the removal of black heel marks.

Key Benefits:

- Effective on black heel marks
- Restores in many cases the surface's slip resistance

Dilution:

- Removal of polish: 1 L: 5 L water
- Removal of scuff marks: 1 cap: 100 ml water

Article Number	Packaging	Pcs/transport package	Package/pallet
WM650013023	1 L	10	50

Bona Cleaner



Concentrated detergent for simple and safe cleaning of finished wood and cork floors. Low foaming and equally suitable for machine cleaning and manual cleaning. Leaves no dulling or slippery residue.

Key Benefits:

- Effective yet safe on wood
- Low foaming
- Fresh smell

Dilution:

- Normal use: 1:100
- Heavily soiled floors: 1:50

Article Number	Packaging	Pcs/transport package	Package/pallet
WM760013001	1 L	10	50
WM760020001	5 L	3	44



FLOOR CARE

Oils – Maintenance

Bona Care Oil W



Rapid drying maintenance oil for protecting and reviving oiled wooden floors. Consists of a low-viscous blend of different vegetable oils with excellent penetration ability. Replenishes the wood pores for sustained protection.

Key Benefits:

- Restores and protects
- Great coverage rate
- Quick drying
- Low viscosity, easy to spread

Technical Data:

Base: Modified vegetable oils
Category: Hardening oil, 1-comp
Drying time (until use): 12 h
Application: Bona Wool pad or cotton cloth
Coverage: 50–100 m²/L

Type	Article Number	Packaging	Pcs/transport package	Package/pallet
Pure	GT525113001	1 L	12	60
Pure	GT525120001	5 L	2	50
White	GT525213001	1 L	6	
Grey	GT525313001	1 L	6	

Bona Wax Oil W



Durable wax oil for periodic maintenance of oiled and hardwax oiled surfaces. Restores dry oiled floors and adds a protective layer of wax for increased resistance to water and spills.

Key Benefits:

- Quick drying
- Low in solvents and odour
- Highly water repellent

Technical Data:

Base: Modified vegetable oils and waxes
Category: Hardening oil, 1-comp
Drying time (until use): 12 h
Application: Bona Woolpad or stainless steel trowel
Coverage: 50–80 m²/L

Article Number	Packaging	Pcs/transport package	Package/pallet
WP615013100	1 L	12	60

Bona Oil Soap



Detergent based on vegetable oil for frequent cleaning and maintenance of oiled wooden floors. Bona soap nourishes the surface and leaves a thin film that can be buffed for increased shine.

Key Benefits:

- Gentle on oiled surfaces
- Cleans and conditions
- Long lasting concentrate

Technical Data:

pH-value: Approx. 9
Dilution: 1:50

Article Number	Packaging	Pcs/transport package	Package/pallet
WM704013100	1 L	6	45
WM704020100	5 L	3	44



1. Coatings
2. Fastening
3. Measurement
4. Occupational Safety
5. Floor Care



TOOLS & ACCESSORIES








Perfect wooden floors can only be achieved with the right tools for the job. Through decades of working closely with craftsmen, Bona has come to understand their every requirement when it comes to working with wooden floors. That is why our tools and accessories are expertly developed for seamless compatibility with all our flooring products. From rollers and gun applicators to dust bags and floor care tools, you will find all the equipment you need for every wood-flooring task in this section.



TOOLS & ACCESSORIES







Coatings

Type	Article Number	Packaging	Pcs/transport package	Package/pallet		
Bona Microfibre Roller 11 mm 	Microfibre roller for an even application of lacquer producing a low degree of foam. 11 mm pile.	25 cm	AT31002200	1	10	
Bona Microfibre Roller 11 mm 	Microfibre roller for an even application of lacquer producing a low degree of foam. 11 mm pile.	41,5 cm	AT31002600	1	5	
Bona Microfibre Roller 5 mm 	Short pile microfibre roller especially suitable for hardwax oil and waterborne paint. 5 mm pile.	25 cm	AT31120897	1	10	
Bona Polyester Roller 11 mm 	Polyester roller for maintaining an even and high application rate of lacquer. 11 mm pile.	25 cm	AT31002300	1	10	
Bona Microfleece Roller 11 mm 	Roller with dense microfibre pile for a perfectly smooth application of waterborne finishes. Includes side-guards which help maintain a consistent application rate. 11 mm pile.	25 cm	AT31001000	1	10	
Velour Roller 	Velour roller suited for the application of hardwax oil as well as epoxy.	25 cm	AT31005000	1		



TOOLS & ACCESSORIES

Coatings

Type	Article Number	Packaging	Pcs/transport package	Package/pallet		
Edge Roller 	Small sized roller with extra large diameter for application of lacquer or paint along edges. 8 mm microfibre pile.	12 cm	AT31002500	1		
Bona Line Roller 	Roller for painting line-markings. Large diameter in order to hold more paint.	55 mm	AT31006000	2		
Roller Handle – 10 cm 	Handle for 10 cm rollers.	10 cm	AT31004000	1		
Roller Handle – 25 cm 	Corrosive resistant handle for 25 cm rollers.	25 cm	AT31014001	1		
Roller Handle 30-50 cm 	Adjustable aluminium handle for 30-50 cm wide rollers.	30-50 cm	AT31002800	1	5	
Roller Handle– 55 cm 	Handle for 55 mm rollers.	55 mm	AT31006100	1		



TOOLS & ACCESSORIES

FASTENING

SANDING

COATINGS

FLOOR CARE

ACCESSORIES

Coatings

Bona Extension Bar, quick release



Professional extension bars in aluminium with quick-release locking function.

Type	Article Number	Packaging	Pcs/transport package	Package/pallet
110-200 cm	AT31401002	1		

Bona Rollerbox



Keeps the roller moist and safe during storage and transportation.

Type	Article Number	Packaging	Pcs/transport package	Package/pallet
Red/Grey	AT31405000	1		

Floor Brush



High-quality floor brush with tightly packed, fine bristles. Suitable for hard wax oil and decking oil.

Type	Article Number	Packaging	Pcs/transport package	Package/pallet
22 cm	AT31101000	1		

Floor Brush Pro



Durable floor brush with tightly packed fine bristles made specifically for applying waterborne finish, waterborne paint and lye. Supplied in a convenient cover for safe storage and transportation.

Type	Article Number	Packaging	Pcs/transport package	Package/pallet
30 cm	AT953214	1		

Applicator Handle



Swivel head applicator handle for Oil Application Sleeve.

Type	Article Number	Packaging	Pcs/transport package	Package/pallet
45 cm	AT954225	1		

Oil Application Sleeve



Sleeve made of synthetic fibre for application of low viscosity oil. Also suitable for Bona Nordic Tone and Bona Rich Tone.

Type	Article Number	Packaging	Pcs/transport package	Package/pallet
45 cm	AT954224	1		



TOOLS & ACCESSORIES

FASTENING

SANDING

COATINGS

FLOOR CARE

ACCESSORIES

Coatings

Applicator Handle



Swivel-head applicator handle for Applicator Sleeve.

Type	Article Number	Packaging	Pcs/transport package	Package/pallet
46 cm	AT956904	1		

Applicator Sleeve



Foam and synthetic fibre sleeve for applying waterborne finish.

Type	Article Number	Packaging	Pcs/transport package	Package/pallet
46 cm	AT956903	1		

Oil Squeegee



Oil-resistant squeegee for quick and simple application of Bona Oils. Can be attached to extension bar.

Type	Article Number	Packaging	Pcs/transport package	Package/pallet
50 cm	AT31302001	1		

Disposable Booties



Single-use plastic shoe covers.

Type	Article Number	Packaging	Pcs/transport package	Package/pallet
	AT33051000	50		

Stainless Steel Trowel



Stainless steel trowel for waterborne finishes, oils and fillers.

Type	Article Number	Packaging	Pcs/transport package	Package/pallet
27 cm	AT959201	1		
35 cm	AT31360350	1		

Scraper



A floor scraper for those hard-to-reach areas such as corners, and close to the skirting board.

Type	Article Number	Packaging	Pcs/transport package	Package/pallet
4 cm	AT929502	1		

U-blade



Type	Article Number	Packaging	Pcs/transport package	Package/pallet
4 cm	AT929503	1		
2 cm	AT929504	1		

Cotton Cloth



Rip-resistant cotton cloths for oiling, cleaning and buffing jobs.

Type	Article Number	Packaging	Pcs/transport package	Package/pallet
50 x 55 cm	AT32086000	10 pcs		



TOOLS & ACCESSORIES

FASTENING

SANDING

COATINGS

FLOOR CARE

ACCESSORIES

Coatings

Type	Article Number	Packaging	Pcs/transport package	Package/pallet
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Lamella, Oak

Oak lamellas for repairing parquet floors.



337 x 68 x 4 mm	P901201	44 pcs		
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Bona Mixing Bottle

Mixing bottle with clear volume markings that simplify the decantation of two-component finishes. Includes markings for Bona Traffic HD, Traffic, Traffic Anti Slip, Natural 2-comp & Bona Wave.



max. 1.9 L	30031	72 pcs		
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Bona around the world

SPORTS FLOOR, BALATONFÖLDVÁR SCHOOL, HUNGARY



READY IN FOUR DAYS

When the contractor MLS was commissioned to refresh the gymnasium of Balatonföldvár School, the all new Bona Resilient Floor Recoating Solution showed what can be done.



TOOLS & ACCESSORIES

FASTENING

SANDING

COATINGS

FLOOR CARE

ACCESSORIES

Coatings

Type	Article Number	Packaging	Pcs/transport package	Package/pallet
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Bona Wax Repair Kit

Complete set for making quick and easy repairs to damaged wood, cork or laminate surfaces. The set includes 20 durable hardwax sticks and a butane-driven hot knife to melt the wax. The many different colours in the set will suit most wood types as is but it is also possible to combine waxes for a perfect match. The melted wax doesn't slump, making it possible to fill significant damages in the surface. Once set, the wax forms a hard, wear-resistant surface.



Key Benefits:

- Suitable for all types and colours of wood
- Capable of filling large scratches and cavities in the surface
- Fast repairs, repair is done and ready in a few minutes

Contents:

- Butane-driven hot knife
- 20 hard wax sticks
- Scraper
- Wiping cloth
- Needle

	AT32053600	1		
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Wax Repair Stick

01 Transparent	AT32053001	1		
02 Pine	AT32053002	1		
Dark oak	AT32053003	1		
04 Beech	AT32053004	1		
05 Pear	AT32053005	1		
06 Oak	AT32053006	1		
07 Cherry	AT32053007	1		
08 Birch	AT32053008	1		
09 Light oak	AT32053009	1		
10 Ash	AT32053010	1		
11 Brown	AT32053011	1		
12 Yellow	AT32053012	1		
13 Eggshell	AT32053013	1		
14 Grey	AT32053014	1		
16 Cream	AT32053016	1		
17 Red	AT32053017	1		
19 Green	AT32053019	1		
20 Blue	AT32053020	1		
21 White	AT32053021	1		
22 Black	AT32053022	1		

Hot Knife

Butane-driven hot knife for melting wax when repairing damages in wooden floors. Reaches operating temperature directly.



	AT32053100	1		
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TOOLS & ACCESSORIES









FASTENING

SANDING

COATINGS

FLOOR CARE

ACCESSORIES

Fastening	Type	Article Number	Packaging	Pcs/transport package	Package/pallet
Notched Blade Handle 	For application of levelling compounds. Height adjustable.				
560 mm	AT31444000	1			
Notched Blade R2 560 mm 	Application of levelling compounds.				
3 mm	AT31444001	10			
5 mm	AT31344402	10			
Plastic Bucket 	30-litre mixing bucket.				
30 L	AT31408000	1			
Stir Stick 	Stir stick for mixing two-component adhesives or primers.				
80 mm	AT32051080	1			
Pull Bar 	Pulling iron for installation of parquet. 55 cm long.				
	AT32033000	1			
Tapping Block 	Tapping block made of polyamide for bonded installation. Without handle.				
	AT32038000	1			
Spike Roller 	For venting levelling compounds. 50 cm wide.				
50 cm	AT32052500	1			
Spike Shoes 	Nail shoes to be able to walk around in freshly applied material such as levelling compounds or epoxy primers.				
	AT32055000	1 pair			



TOOLS & ACCESSORIES






FASTENING

SANDING

COATINGS

FLOOR CARE

ACCESSORIES

Fastening	Type	Article Number	Packaging	Pcs/transport package	Package/pallet
Bona Cleaning Wipes 	Cleaning wipes for hard-to-remove materials. The textured tissue surface enables deep cleaning and easy dirt removal.				
		AT322100		72	
Cork Strips 	Cork strips for filling gaps between e.g. tile and wood flooring.				
900 x 8 x 10 mm	AX34001000	25			
900 x 8 x 10 mm	AX34002000	25			
900 x 8 x 10 mm	AX34003000	25			
900 x 8 x 10 mm	AX34004000	25			
900 x 8 x 10 mm	AX34006000	30			
Liquid Cork 	Liquid cork for filling gaps.				
		AX34009000		30	
Measurement		Article Number	Packaging	Pcs/transport package	Package/pallet
Calcium Carbide Ampoules 	Calcium carbide ampoules for CM Device.				
		AT37001020	20 pcs	20	
		AT37001100	100 pcs	100	
GANN CM Device 	Complete CM kit for professional moisture measurement. Includes all tools necessary to make a standardised measurement.				
		AT37001200	1		



TOOLS & ACCESSORIES

Measurement

GANN Hydromette RTU 600

Quadruple measurement instrument for wood, subfloors, air humidity and temperature, incl. electrode RF-T28.



AT37004000

1

GANN Hydromette Compact B

Non-destructive moisture measurement for screeds.



AT37008000

1

Surface Hardness Tester

Surface hardness tester for screeds including guide plate.



AT37010000

1

V-Head

For evaluating surface evenness.



AT37012000

1

Occupational Safety

3M Respirator Mask, 9310

Dust mask P1 against compact particles.



AT33011100

20

3M Respirator Mask, 9322

Dust mask P2 against respirable dust.



AT33012100

10



TOOLS & ACCESSORIES

Occupational Safety

3M Respirator Mask, 9332

Dust mask P3 against respirable dust, with exhalation valve. Can be cleaned, therefore reusable.



AT33013100

10

Floor Care

Polish Applicator

Polish applicator including a fine cotton sleeve. Suitable for Bona Freshen Up and Bona Polish.



40 cm

AT31409000

1

Extra Cotton Sleeve

Waxing tool for applying Bona Freshen Up and Bona Polish.

40 cm

AT31409001

1

Commercial System Kit

Lightweight yet sturdy telescopic pole made of brushed Aluminium for superior durability. The 60 cm wide mop base is specially designed with a raised edge that helps trap dirt and increases scrubbing pressure. Delivered with 1 Dusting Pad and 1 Cleaning Pad.



60 cm

WM710013489

1

10

Dusting Pad

Pad, designed to be used dry. Consisting of a special mix of short and long fibres with an electrostatic charge to trap and remove loose dust, dirt and debris, quickly and safely from floors.



60 cm

AX0003543

1

12

Cleaning Pad

Pad, designed to be used wet. Consisting of highly absorbent microfibre with a lot of scrubbing action for removing bonded dirt.



60 cm

AX0003544

1

12



1. Lacquer System
2. Natural Wood Look
3. Sportive System
4. Craft Oil 2K System
5. Oil System
6. Hard Wax Oil



APPLICATION ADVICE

Lacquer System

1. Sanding – Coarse and medium with Belt and Edge Sander or the Bona Power Drive



2. Application – Bona Mix&Fill Plus with a trowel

Consumption: 8–12 m²/lt
Drying time: 15–30 min
(20 °C, 60%)



3. Sanding – Fine with Belt and Edge Sander



4. Sanding – Final with Bona FlexiSand



5. 1st application – Choose one of the below Bona base coats and apply with Bona Microfibre Roller



Bona White
White washed look
1-3x with roller



Bona Natural
Look of pure wood
1-2x with roller



Bona Classic
The all-rounder
1-3x with roller



Bona Intense
Medium colouration
1x with roller



Bona Amber
Rich colourization
2x with roller



Bona Quick
Quick drying gel
3x with trowel



6. 2nd application – Choose one of the below Bona topcoats and apply with Bona Microfibre Roller



Domestic wear



Bona Novia
Consumption:
8–10 m²/lt
Drying time: 1–2 h
(20 °C, 60%)

Heavy wear



Bona Mega
Consumption:
8–10 m²/lt
Drying time: 2–3 h
(20 °C, 60%)

or



Bona Mega ONE
Consumption:
8–10 m²/lt
Drying time: 1–2 h
(20 °C, 60%)

Very heavy wear



Bona Traffic HD
Consumption:
8–10 m²/lt
Drying time: 2–3 h
(20 °C, 60%)

or



Bona Traffic
Consumption:
8–10 m²/lt
Drying time: 3–4 h
(20 °C, 60%)

7. Intermediate sanding with Bona FlexiSand or Bona Buffer



8. 3rd application – with the same Bona topcoat as used before



9. If extreme traffic is expected, an additional application of top coat is recommended



Natural Wood Look

1. Sanding – Coarse and medium with Belt and Edge Sander or the Bona Power Drive



2. Application – Bona Mix&Fill Plus with a trowel

Consumption: 8–12 m²/lt
Drying time: 15–30 min
(20 °C, 60%)



3. Sanding – Fine with Belt and Edge Sander



4. Sanding – Final with Bona FlexiSand



5. 1st application – Bona Natural with Bona Microfibre Roller



Domestic wear



Bona Natural
Consumption:
8–10 m²/lt
Drying time: 1–2 h
(20 °C, 60%)

Very heavy wear



Bona Natural
Consumption:
8–10 m²/lt
Drying time: 1–2 h
(20 °C, 60%)

6. 2nd application – Bona Mega Natural with Bona Microfibre Roller



Mega Natural
Consumption:
8–10 m²/lt
Drying time: 2–3 h
(20 °C, 60%)

- 2nd application – Traffic Natural with Bona Microfibre Roller



Traffic Natural
Consumption:
8–10 m²/lt
Drying time: 3 h
(20 °C, 60%)

Mix Natural 2-comp. with
hardener – shake for 2 mins

7. Intermediate sanding with Bona FlexiSand or Bona Buffer



- Intermediate sanding with Bona FlexiSand or Bona Buffer



8. 3rd application – Bona Mega Natural



- 3rd application – Traffic Natural



Sportive System

1. Sanding – Coarse and medium with Belt and Edge Sander or the Bona Power Drive 

2. Application – Bona Mix&Fill Plus with a trowel Consumption: 8–12 m²/lt
Drying time: 15–30 mins
(20 °C, 60%) 

3. Sanding – Fine with Belt and Edge Sander 

4. Sanding – Final with Bona FlexiSand or Bona Buffer 

5. 1st Application – Bona Sportive Primer with the Bona Microfibre Roller Sportive Primer
Consumption: 8–10 m²/lt
Drying time: 2–3 h
(20 °C, 60%) 

6. 2nd Application – Bona Sportive Finish with the Bona Microfibre Roller Sportive Finish
Consumption: 8–10 m²/lt
Drying time: 2–3 h
(20 °C, 60%)

Mix Sportive Finish with Sportive Hardener – shake for 1 min 

7. Intermediate sanding with Bona FlexiSand or Bona Buffer 

8. Application – Line marker with Bona Sportive Paint Sportive Paint
1 liter for approx. 80 m x 5 cm lines
1 liter for approx. 100 m x 4 cm lines 

9. Intermediate sanding with Bona FlexiSand or Bona Buffer and Bona Scrad System 


10. 3rd and 4th application of Bona Sportive Finish using a Bona Microfibre Roller 


Craft Oil 2K System


1. Sanding – Coarse and medium with Belt and Edge Sander or the Bona Power Drive 


2. Application – Bona Mix&Fill Plus with a trowel Consumption: 8–12 m²/lt
Drying time: 15–30 min
(20 °C, 60%) 


3. Sanding – Fine with Belt and Edge Sander 


4. Sanding – Final with Bona FlexiSand or Bona Buffer 

5. Application – Bona Craft Oil 2K Consumption: approx. 30 m² 

6. Remove surplus with cotton cloths 

7. Application – Bona Traffic HD, Bona Traffic or Traffic Natural after min 8 h (12 h for pigmented oil) Consumption: 8–10 m²/lt
Drying time: 3–4 h
(20 °C, 60%) 

8. Intermediate sanding with Scrad Pad 

9. 2nd application – Using the same product as in the previous layer 



Bona Traffic HD
Consumption: 8–10 m²/lt
Drying time: 2–3 h
(20 °C, 60%)

or



Bona Traffic
Consumption: 8–10 m²/lt
Drying time: 3–4 h
(20 °C, 60%)



Traffic Natural
Consumption: 8–10 m²/lt
Drying time: 3 h
(20 °C, 60%)

10. If extreme traffic is expected, an additional application of topcoat is recommended 

Oil System

1. Sanding – Coarse and medium with Belt and Edge Sander or the Bona Power Drive



2. Application – Bona Mix&Fill Plus with a trowel

Consumption: 8–12 m²/lt
Drying time: 15–30 min
(20 °C, 60%)



3. Sanding – Fine with Belt and Edge Sander



4. Sanding – Final with Bona FlexiSand or Bona Buffer



5. Application of Bona Oil System – Choose one of the 3 treatments

Pure Oil treatment	Oil treatment with Bona Nordic Tone	Oil treatment with Bona Rich Tone
<p>Apply Bona Craft Oil with rubber blade, steel trowel or Bona Wool Pad until wood is saturated</p>	<p>Apply Bona Nordic Tone with an application sleeve. Leave to dry for 4–5 hours</p> <p>Bona Nordic Tone Consumption: 8–10 m²/L Drying time: 2–3 h (20 °C, 60%)</p>	<p>Apply Bona Rich Tone with an application sleeve. Leave to dry for 4–5 hours</p> <p>Bona Rich Tone Consumption: 8–10 m²/L Drying time: 2–3 h (20 °C, 60%)</p>
<p>Massage oil into wood using green pad for neutral oil, or red pad for coloured oil, attached to Bona FlexiSand</p>	<p>Fine sanding using Bona FlexiSand and Bona Scrad Pad. Remove dust with a vacuum cleaner</p>	<p>Fine sanding using Bona FlexiSand and Bona Scrad Pad. Remove dust with a vacuum cleaner</p>
<p>Remove surplus oil with cotton cloth and allow to dry</p>	<p>Apply Bona Craft Oil with rubber blade, steel trowel or Bona Wool Pad until wood is saturated</p>	<p>Apply Bona Craft Oil with rubber blade, steel trowel or Bona Wool Pad until wood is saturated</p>
<p>For best results dry buff surface with Bona Wool Pad.</p>	<p>Massage oil into wood with red pad attached to Bona FlexiSand</p>	<p>Massage oil into wood with red pad attached to Bona FlexiSand</p>
	<p>Remove surplus oil with cotton cloth and allow to dry</p>	<p>Remove surplus oil with cotton cloth and allow to dry</p>
	<p>For best results dry buff surface with Bona Wool Pad.</p>	<p>For best results dry buff surface with Bona Wool Pad.</p>
		<p>Apply a thin coat of Bona Hard Wax Oil. Allow 8–10 hours for drying</p>

Hard Wax Oil

1. Sanding – Coarse and medium with Belt and Edge Sander or the Bona Power Drive



2. Application – Bona Mix&Fill Plus with a trowel

Consumption: 8–12 m²/lt
Drying time: 15–30 min
(20 °C, 60%)



3. Sanding – Fine with Belt and Edge Sander



4. Sanding – Final with Bona FlexiSand or Bona Buffer



5. **Matt/Silk Matt**

5.1 1st application with Bona Hard Wax Oil. Apply a thin layer with a Microfiber Roller

Application tool: Bona Microfiber Roller 5 mm



Bona Hard Wax Oil
Consumption: Depending on type of wood – approx. 1 L for 20–24 m².
Drying time: 6–8 h

5.2 Abrade with Bona Scrad Pad



5.3 2nd application: Very thin layer with a Microfiber Roller



Adhesive Guidelines

Flooring	EN/DIN Standard	Type	Consumption g/m ²	R777/R778	R848	R848T	R850/R850T	Titan	D705	D720
Parquet strip and mosaic parquet finger 1-layer (solid) unfinished elements	EN 13226	parquet strip of oak and similar wood types	1000/1250	✓	–	✓	✓	✓	✓	✓
	EN 13226	parquet strip of beech and similar highly-absorbent wood types	1000/1250	✓	–	✓	✓	✓	✓	✓
	EN 13488	mosaic parquet finger	850	✓	✓	✓	✓	✓	✓	✓
	EN 13228	blocks/overlay, oak or similar wood width/thickness < 5/1	1000/1250	✓	–	✓	✓	✓	✓	✓
	EN 13228	blocks/overlay, beech and similar highly-absorbent wood types < 5/1	1000/1250	✓	–	–	✓	✓	✓	✓
	EN 14761	wood flooring - solid wood parquet – vertical finger, wide finger and module brick – 10/16/22 mm	1000/1250	✓	✓*	✓*	✓*	✓	✓	✓
	EN 13227	wood flooring – solid lam parquet products up to 25 x 5 cm, oak and similar wood types	1000	✓	–	–	✓	✓	✓	✓
	EN 13227	wood flooring – solid lam parquet products up to 25 x 5 cm, beech and similar highly-absorbent wood types	1000	✓	–	–	✓	✓	✓	✓
	EN 13629	solid hardwood flooring and solid hardwood flooring composite elements	1000	✓	–	–	✓	✓	–	–
EN 13629	wood flooring – solid lam parquet products larger than 25 x 5 cm	1250/1500	✓	–	–	–	✓	–	–	
1-layer parquet element, factory prefinished	EN 13488	small formats, oak and similar wood types	850	✓	✓	✓	✓	✓	✓	✓
	EN 13488	small formats, beech and similar highly-absorbent wood types	850	✓	–	–	✓	✓	✓	✓
	EN 13226	parquet strip with groove and tongue	1000/1250	✓	–	✓	✓	✓	✓	✓
Multilayered parquet element, factory prefinished	EN 13489	2-layer, parquet strip	1000	✓	✓	✓	✓	✓	✓	✓
	EN 13489	2-layer, parquet panel	1000/1250	✓	✓	✓	✓	✓	–	–
	EN 13489	3-layer flooring board: < 13 mm thick	1250	✓	✓	✓	✓	✓	✓	✓
	EN 13489	3-layer flooring board: 10–13 mm thick, less than 1200 mm	1250	✓	✓	✓	✓	✓	✓	✓
	EN 13489	3-layer flooring board: 10–13 mm thick, longer than 1200 mm	1250	✓	✓	✓	✓	✓	–	–
Multilayered parquet element, unfinished	EN 13489	2-layer	1000	✓	✓	✓	✓	✓	✓	✓
Wood block (end grain floors)	DIN 68702	Wood block RE & WE up to 40 mm thickness	1000/1500	–	–	–	–	✓	✓	✓
	DIN 68702	Wood block GE > 40 mm thickness (industrial)	1250/1500	–	–	–	–	–	–	–

* R848/R848T/R850/R850T only for 16 and 22 mm

Subfloor Construction	Binding Material according to EN 13813	Type of subfloor	R777/R778	R848	R848T	R850/R850T	Titan	D705	D720
Floating screed including calcium sulphate screed also with underfloor heating system and self-levelling compounds	CT	Cementitious (heated) screed	✓	✓	✓	✓	✓	✓	✓
	CA	Calcium sulphate (heated) screed	✓	✓	✓	✓	✓	–	–
	CA	Calcium sulphate floating screed	✓	✓	✓	✓	✓	–	–
	AS	Mastic asphalt, well-sanded**	✓	✓	✓	✓	✓	–	–
	CT/CA	Self-levelling compounds	✓	✓	✓	✓	✓	✓	✓
Wooden substrate		Chipboard, OSB, plywood	✓		✓	✓	✓	✓	✓

General: Whether you use a fine or coarse trowel depends on the condition of the subfloor and the dimensions of the parquet elements

** When using Bona's silane-based adhesives, a protection primer such as R540 or Bona R410 is necessary prior to the installation of the parquet

Bona R848: can be used under suitable conditions for the installation of solid parquet, such as mosaic and block parquet with proper dimensions. Please contact your local Bona technical team for more information.

Index of Bona Adhesives

Overview of the technical properties of our reactive primers and adhesives

Product name	Base	Consumption of primer in g/m ²	Consumption as moisture barrier on CT or concrete floors in g/m ²	Barrier effect up to max. residual moisture content	Drying time in general/ Drying time in combination with our reactive adhesives
R410*	2-comp. epoxy resin	Approx. 150–250	Approx. 500 (two applications)	Yes, up to max. 5.0 cm/%	224 h with Bona R777/R778 and Bona silane based adhesives
R540	1-comp. polyurethane	Approx. 150–250	Approx. 300 (two applications)	Yes, up to max. 4.0 cm/%	1 h with Bona R777/R778 24 h with all Bona silane based adhesives
R590*	Silane based	500	500 (with one application)	Yes, up to max. 5.0 cm/% or 90% relative air humidity	4-6 h with all Bona silane based adhesives

* The broadcasting of quartsand (grit size 0.3–0.8) is possible prior to the usage of a Bona levelling compound.

Special note:

- Bona R410 can be diluted with 20% of Bona S100 in order to achieve a deeper penetration of the primer.
- Normally, concrete floors need to be shot-blasted as a mechanical pre-treatment.
- For any further processing information, please view our technical data sheets at www.bona.com

Please note: Our suggestions and recommendations are carefully provided based on our general terms and conditions.

Installation and working parameters are followed to the best of our knowledge, give no entitlement of completeness and do not disabuse for the final checkup of the proposals and products on its applicability at the designated range of use (i.e. by making sample areas according to DIN 18356.) The observance of notes of the packaging, labels, technical data sheets, operating, handling and processing instructions as well as marks and appropriate technical guidelines and norms and the accomplishment of the job through a commercial contractor is presupposed according to the adequate instructions.

Index - Products

Product	Page	Product	Page
3M Respirator Mask, 9310	94	Bona Hard Wax Oil	70
3M Respirator Mask, 9322	94	Bona Intense	59
3M Respirator Mask, 9332	95	Bona Intermediate Pad	54
accessories BARA I INDEX!!!	19	Bona Line Roller	87
Adapter Kit 1	24	Bona LinoPrime	75
Adapter Kit 2	24	Bona Masking Tape	66
Applicator Handle	88	Bona Mega	63
Applicator Handle	89	Bona Mega Natural	63
Applicator Sleeve	89	Bona Mega ONE	62
Bona 8100 Double-sided Disc	50	Bona Microfibre Roller 11 mm	86
Bona 8100 Silicon Carbide Disc	49	Bona Microfibre Roller 11 mm	86
Bona 8100 Silicon Carbide Roll	50	Bona Microfibre Roller 5 mm	86
Bona 8100 Silicone Carbide Disc	50	Bona Microfleece Roller 11 mm	86
Bona 8300 Antistatic Belt	44	Bona Mini Buffer	40
Bona 8300 Antistatic Disc	47	Bona Mix Colour	71
Bona 8300 Antistatic Roll	46	Bona Mix&Fill	72
Bona 8300 Antistatic Sleeve	45	Bona Mix&Fill Plus	72
Bona 8500 Aluminium Oxide Belt	48	Bona Mixing Bottle	90
Bona 8500 Aluminium Oxide Sleeve	48	Bona MultiDisc	34
Bona 8700 Belt	42	Bona Natural	58
Bona 8700 Ceramic Disc	42	Bona Net Alox	55
Bona 8700 Roll	42	Bona Net Ceramic	55
Bona Amber	59	Bona Nordic Tone	71
Bona Belt	27	Bona Notched Trowel	21
Bona Belt HD	26	Bona Novia	64
Bona Belt Lite	27	Bona Oil Soap	83
Bona Belt UX	25	Bona OptiSpread	19
Bona Blocker	64	Bona Pad 407 mm	51
Bona Buffer	38	Bona Pad Drive	34
Bona Capricorn	25	Bona Polish Gloss	81
Bona Care Oil W	83	Bona Polish Matt	81
Bona CEE Adapter	26	Bona Polyester Roller 11 mm	86
Bona Classic	58	Bona Power Drive	33
Bona Cleaner	82	Bona Power Drive NEB	35
Bona Cleaning Pad	54	Bona PowerRemove R	76
Bona Cleaning Wipes	93	Bona PowerScrubber 2.0	80
Bona CombiEdge	30	Bona PU Filler	73
Bona CombiEdge Stair Support	31	Bona Pure	73
Bona Concrete Disc	37	Bona Pure Colour	74
Bona Craft Oil	69	Bona Quattro Disc	34
Bona Craft Oil 2K	70	Bona Quick	59
Bona D500	8	Bona R Creative Chips	75
Bona D501	8	Bona R200	15
Bona D510	8	Bona R405	6
Bona D705	14	Bona R410	7
Bona D720	14	Bona R440	6
Bona D750	14	Bona R540	7
Bona DCS 25	25	Bona R580 Trowel	20
Bona DCS 70	24	Bona R590	7
Bona Decking Oil	72	Bona R777	15
Bona Decor Paint	60	Bona R778	15
Bona Deep Clean Solution	80	Bona R848	16
Bona Deep Clean W	81	Bona R848T	16
Bona Diamond Abrasive Disc	54	Bona R850	17
Bona DualEdge	31	Bona R850T	17
Bona Edge UX	31	Bona R880	18
Bona Expansion Strips	11	Bona Remove R	76
Bona Extension Bar, quick release	88	Bona Remover	82
Bona Fibres	10	Bona RenoForce	6
Bona FlexiSand	33	Bona Retarder	64
Bona FlexiVacuum	36	Bona Rich Tone	71
Bona Freshen Up	82	Bona Rollerbox	88
Bona Gap Master	20	Bona S100	8
Bona Green Ceramic Edger Discs	43	Bona S20	40
Bona Green Ceramic Sanding Belts	43	Bona S20	40
Bona H600	9	Bona Sanding Screen, double-sided	53
Bona H605	9	Bona Scorpion	28
Bona H610	9	Bona Scorpion DCS	28
Bona H660 Object	10	Bona Scrad Pad	52

Index - Products

Product	Page	Product	Page
Bona Scrad Wing	52	Notched Blade Handle	92
Bona Sportive Cleaner	67	Notched Blade R2 560 mm	92
Bona Sportive Cleaner Plus	67	Oil Application Sleeve	88
Bona Sportive Finish	66	Oil Squeegee	89
Bona Sportive Paint	67	PCD Maxi Segment	37
Bona Sportive Primer	66	Plastic Bucket	92
Bona Superpad 200 mm	52	Polish Applicator	95
Bona Superpad 280 mm	51	Power Stripper	41
Bona Superpad 407 mm	51	Pull Bar	92
Bona Superpad Incl. EAN code	51	Quartz Sand	21
Bona SuperSport Pure HD	75	Quattro Disc	38
Bona Supraflex	36	Replacement Pad Set	34
Bona Titan	18	Roller Brush	80
Bona Traffic	61	Roller Handle – 10 cm	87
Bona Traffic HD	60	Roller Handle – 25 cm	87
Bona Traffic HD	61	Roller Handle 30-50 cm	87
Bona Traffic HD Anti Slip	61	Roller Handle– 55 cm	87
Bona Traffic Natural	62	Sanding Disc	38
Bona U300	11	Scraper	89
Bona U310	12	Spike Roller	92
Bona U340	12	Spike Shoes	92
Bona Wax Oil W	83	Split Segment	37
Bona Wax Repair Kit	91	Stainless Steel Trowel	89
Bona White	58	Stir Stick	92
Bona Wool Pad	52	Suction bar	80
Calcium Carbide Ampoules	93	Surface Hardness Tester	94
Cartridge Applicator	21	Tapping Block	92
Cleaning Pad	95	Transport Cart	26
Commercial System Kit	95	Transport Cart	27
Cork Strips	93	Tynex Distressing Drum	29
Cotton Cloth	89	U-blade	89
Cup Brush Metal M14	36	Vacuum Sealing Ring	39
Cup Brush Nylon M14	36	Vacuum Unit ASO5	39
Delta Abrasive Paper	55	Wave Bonders	6
Diamond Segment	37	Wax Repair Stick	91
Disposable Booties	89	Velour Roller	86
Drive Disc	38	V-Head	94
Drive Disc	40		
Dust Bag – Cloth	39		
Dust Bag – Paper	39		
Dust Bags LongoPac	24		
Dusting Pad	95		
Edge Roller	87		
External Soft Start	26		
Extra Cotton Sleeve	95		
Extra Weight	27		
Extra Weight	38		
Extra Weights	33		
Fein MultiMaster saw blades	41		
Fein MultiMaster Start MSX 636	41		
Fleece Dust Bag	25		
FlexiVacuum Filter Dust Bag	36		
Floor Brush	88		
Floor Brush Pro	88		
GANN CM Device	93		
GANN Hydromette RTU 600	94		
GANN Hydromette Compact B	94		
Hot Knife	91		
Internal Spur Gear	35		
Lamella, Oak	90		
LED lamp	34		
Liquid Cork	93		
Metal Distressing Drum	29		
Microfibre Dust Bag Large	28		
Microfibre Dust Bag Small	31		
Microfibre Pad	52		
NEB Metal Brush	35		
NEB Sanding Disc	35		
NEB Tynex Brush	35		

Index - Article Numbers

Article No.	Page	Article No.	Page	Article No.	Page	Article No.	Page
30031	90	AAS466800363	50	AAS467700803	44	AAS469600363	42
AA68001000	51	AAS466800403	50	AAS467701003	44	AAS469600503	42
AA68002000	51	AAS466800603	50	AAS467701203	44	AAS470600245	47
AA68003000	51	AAS466800803	50	AAS467701503	44	AAS470600365	47
AA68004000	51	AAS466801003	50	AAS467800243	44	AAS470600406	47
AA68041000	51	AAS466801203	50	AAS467800363	44	AAS470600606	47
AA68042000	51	AAS466900165	49	AAS467800403	44	AAS470600806	47
AA68043000	51	AAS466900245	49	AAS467800603	44	AAS470601006	47
AA68052000	52	AAS466900365	49	AAS467800803	44	AAS470601206	47
AA68053000	52	AAS466900406	49	AAS467801003	44	AAS470700361	42
AA68054000	52	AAS466900506	49	AAS467801203	44	AAS470700501	42
AA68055000	52	AAS466900606	49	AAS467900163	48	AAS470800361	42
AA68071000	52	AAS466900806	49	AAS467900243	48	AAS470800501	42
AA970740	52	AAS466901006	49	AAS467900363	48	AAS470900361	42
AAS466000161	50	AAS466901206	49	AAS467900403	48	AAS470900501	42
AAS466000241	50	AAS466901506	49	AAS467900503	48	AAS471100245	47
AAS466000361	50	AAS467100165	49	AAS467900603	48	AAS471100365	47
AAS466000401	50	AAS467100245	49	AAS467900803	48	AAS471100406	47
AAS466000501	50	AAS467100365	49	AAS467901003	48	AAS471100606	47
AAS466000601	50	AAS467100406	49	AAS467901203	48	AAS471100806	47
AAS466000801	50	AAS467100506	49	AAS468000163	48	AAS471101006	47
AAS466001001	50	AAS467100606	49	AAS468000243	48	AAS471101206	47
AAS466001201	50	AAS467100806	49	AAS468000363	48	AAS471200606	47
AAS466300241	46	AAS467101006	49	AAS468000403	48	AAS471200806	47
AAS466300361	46	AAS467101206	49	AAS468000503	48	AAS471201006	47
AAS466300401	46	AAS467400245	47	AAS468000603	48	AAS471201206	47
AAS466300601	46	AAS467400365	47	AAS468000803	48	AAS471600365	42
AAS466300801	46	AAS467400406	47	AAS468001003	48	AAS471600505	42
AAS466301001	46	AAS467400606	47	AAS468001203	48	AAS471700365	42
AAS466301201	46	AAS467400806	47	AAS468200163	48	AAS471700505	42
AAS466400241	46	AAS467401006	47	AAS468200243	48	AAS471800365	42
AAS466400361	46	AAS467401206	47	AAS468200363	48	AAS471800505	42
AAS466400401	46	AAS467500245	47	AAS468200403	48	AAS471902408	54
AAS466400601	46	AAS467500365	47	AAS468200503	48	AAS472000808	54
AAS466400801	46	AAS467500406	47	AAS468200603	48	AAS472001208	54
AAS466401001	46	AAS467500606	47	AAS468200803	48	AAS472002408	54
AAS466401201	46	AAS467500806	47	AAS468201003	48	AAS472102408	54
AAS466402201	46	AAS467501006	47	AAS468201203	48	AAS472200008	54
AAS466600165	50	AAS467501206	47	AAS468400365	49	AAS472300008	54
AAS466600245	50	AAS467600243	45	AAS468400406	49	AAS472400008	54
AAS466600365	50	AAS467600363	45	AAS468400506	49	AAS472600365	49
AAS466600406	50	AAS467600403	45	AAS468400606	49	AAS472600606	49
AAS466600506	50	AAS467600603	45	AAS468400806	49	AAS472600806	49
AAS466600606	50	AAS467600803	45	AAS468401006	49	AAS472601006	49
AAS466600806	50	AAS467601003	45	AAS468401206	49	AAS472601206	49
AAS466601006	50	AAS467601203	45	AAS468601206	52	AAS472700365	47
AAS466601206	50	AAS467700243	44	AAS468601506	52	AAS472700606	47
AAS466601506	50	AAS467700363	44	AAS468602206	52	AAS472700806	47
AAS466800163	50	AAS467700403	44	AAS469500363	42	AAS472701006	47
AAS466800243	50	AAS467700603	44	AAS469500503	42	AAS472701206	47

Index - Article Numbers

Article No.	Page	Article No.	Page	Article No.	Page	Article No.	Page
AAS472800365	42	AAS867300068	51	AMK175010	27	ASK3199940008	33
AAS472800505	42	AAS872000803	53	AMK180000	28	ASK3199940901	36
AAS473200806	55	AAS872001003	53	AMK180011	28	ASK3199940991	35
AAS473201006	55	AAS872001203	53	AMK185000	28	ASK3199941010	35
AAS473201206	55	AAS872100406	55	AMK185010	28	ASK3199941020	35
AAS473300806	55	AAS872100606	55	AMK270000	30	ASK3199941030	35
AAS473301006	55	AAS872100806	55	AMK270010	30	ASK6099940045	29
AAS473301206	55	AAS903700808	53	AMK280010	30	ASK6099940046	29
AAS67012060	53	AAS903701008	53	AMK280100	30	ASK66000030150	30
AAS67012080	53	AAS903701208	53	AMK281010	30	ASK6999940006	26
AAS67012100	53	AAS903701508	53	AMK281100	30	ASO312082	35
AAS67012120	53	AF3100013	70	AMK282010	30	ASO312501	34
AAS68011000	51	AF3100025	70	AMK282100	30	ASO312520	34
AAS68012000	51	AF3102010	70	AMO110000.3	27	ASO312530	34
AAS68013000	51	AF3600013	70	AMO110001.3	27	ASO312540	33
AAS68014000	51	AF3600025	70	AMO190001	25	ASO312570	37
AAS854303208	52	AF3602010	70	AMO190002	25	ASO312581	37
AAS860300365	43	AF390013001	70	AMO230500	31	ASO312582	37
AAS860300506	43	AF390015001	70	AMO230600	31	ASO319000	34
AAS860300806	43	AF390024001	70	AMO310001	33	ASO319934	34
AAS860301006	43	AF4411311000	20	AMO310002	33	ASO319936	34
AAS860301206	43	AF4411311100	20	AMO310007	33	ASO319940	37
AAS860400365	43	AF4411311200	20	AMO530005	24	ASO539001	24
AAS860400506	43	AF4411311300	20	AMO540000	25	ASO539910	24
AAS860400806	43	AF4411311400	20	AS3647622500	80	ASO539920	24
AAS860401006	43	AF4411311500	20	AS3647622520	80	ASO540001	25
AAS860401206	43	AF4411311600	20	AS3647624580	80	ASO903670	26
AAS860700363	43	AF4411311700	20	AS3647624810	80	ASO903680	26
AAS860700503	43	AF4411311800	20	AS3647625250	80	ASO991011	28
AAS860700603	43	AF4411311900	20	AS3647773230	80	ASO991110	27
AAS860700803	43	AF4411312000	20	AS44008003	41	ASO992011	31
AAS860701003	43	AF4411312100	20	AS44008009	41	ASO994011	36
AAS860701203	43	AF4411312200	20	AS44008010	41	ASO995022	27
AAS860800363	43	AF4411312300	20	AS44008014	41	AT31001000	86
AAS860800503	43	AF4411312500	20	AS44008015	41	AT31002200	86
AAS860800803	43	AM400201100	80	ASC025435	39	AT31002300	86
AAS860801003	43	AM43021000	41	ASC25430	39	AT31002500	87
AAS860801203	43	AM44008000	41	ASC3611478	38	AT31002600	86
AAS867100603	53	AM45001000	40	ASC718070	40	AT31002800	87
AAS867100803	53	AMC020000	40	ASC718906	52	AT31004000	87
AAS867101003	53	AMC718010	40	ASC742069	38	AT31005000	86
AAS867101203	53	AMC739000B	38	ASC742077	38	AT31006000	87
AAS867101503	53	AMF100000	36	ASC742080	38	AT31006100	87
AAS867101803	53	AMK170000	26	ASC74765	39	AT31014001	87
AAS867102203	53	AMK170002	26	ASC780920B	39	AT31101000	88
AAS867300018	51	AMK171010	26	ASF100100	36	AT31120897	86
AAS867300028	51	AMK171110	25	ASF100200	36	AT31302001	89
AAS867300038	51	AMK172000	26	ASF100300	36	AT31304250	21
AAS867300048	51	AMK173100	25	ASK2999940045	29	AT31344402	92
AAS867300058	51	AMK175000	27	ASK2999940046	29	AT31360350	89

Index - Article Numbers

Article No.	Page	Article No.	Page	Article No.	Page	Article No.	Page
AT31400280	20	AT32053016	91	BD70504700M1BO	14	EC803620001	74
AT31400380	20	AT32053017	91	BD72002800M1BO	14	EC804613001	74
AT31401002	88	AT32053019	91	BD75002200DEBO	14	EC804620001	74
AT31401180	21	AT32053020	91	BD75002700DEBO	14	EC811713001	74
AT31402180	21	AT32053021	91	BH500031	10	EC811720001	74
AT31402250	21	AT32053022	91	BH500032	11	EC812713001	74
AT31403180	21	AT32053100	91	BH500033	6	EC812720001	74
AT31404180	21	AT32053600	91	BH600031DE	9	EC813713001	74
AT31405000	88	AT32055000	92	BH605031M1	9	EC813720001	74
AT31405180	21	AT32086000	89	BH610031	9	EC814713001	74
AT31406180	21	AT322100	93	BH660031DE	10	EC814720001	74
AT31408000	92	AT33011100	94	BR20005900M1BO	15	EH390002001	75
AT31409000	95	AT33012100	94	BR40501400DEBO	6	EM702020001	76
AT31409001	95	AT33013100	95	BR41002000GBBO	7	EM703020001	76
AT31409180	21	AT33051000	89	BR41002000GBBO	7	ES200013501	75
AT31410180	21	AT37001020	93	BR44006600DEBO	6	ES200013502	75
AT31413180	21	AT37001100	93	BR59005000M1BO	7	ES200013503	75
AT31413250	21	AT37001200	93	BR77702700M1BO	15	ES200620001	73
AT31444000	92	AT37004000	94	BR77705000M1BO	15	ES201620003	73
AT31444001	92	AT37008000	94	BR77802400M1BO	15	ES201620005	75
AT32033000	92	AT37010000	94	BR84802800M1BO	16	ES205045001	73
AT32038000	92	AT37012000	94	BR84805400M1BO	16	ES500000110	73
AT32040000	21	AT929502	89	BR84805600M1BO	16	ES600003250	73
AT32042000	21	AT929503	89	BR84805800M1BO	16	GT525113001	83
AT32046051	19	AT929504	89	BR84806800M1BO	16	GT525120001	83
AT32046052	19	AT953214	88	BR848T1600M1BO	16	GT525213001	83
AT32046053	19	AT954224	88	BR848T2800M1BO	16	GT525313001	83
AT32046054	19	AT954225	88	BR848T5600M1BO	16	GT551115001	72
AT32046055	19	AT956903	89	BR848T5700M1BO	16	GT551124001	72
AT32046056	19	AT956904	89	BR848T5800M1BO	16	GT551215001	72
AT32046057	19	AT959201	89	BR848T6800M1BO	16	GT551315001	72
AT32046058	19	AX0003543	95	BR85002800M1BO	17	GT551515001	72
AT32046059	19	AX0003544	95	BR85005000M1BO	17	GT560113001	69
AT32046060	19	AX34001000	93	BR85006800M1BO	17	GT560115001	69
AT32051080	92	AX34002000	93	BR850T2800GBBO	17	GT560120001	69
AT32052500	92	AX34003000	93	BR850T5600M1BO	17	GT561113001	69
AT32053001	91	AX34004000	93	BR850T5700M1BO	17	GT561115001	69
AT32053002	91	AX34006000	93	BR850T5800M1BO	17	GT562113001	69
AT32053003	91	AX34009000	93	BR850T6800M1BO	17	GT562115001	69
AT32053004	91	AX34040000	6	BR88000300M1BO	18	GT563113001	69
AT32053005	91	AX34200000	66	BRTIT02800M1BO	18	GT563115001	69
AT32053006	91	AX36225002	11	BS10002000DEBO	8	GT564113001	69
AT32053007	91	AX36225003	11	EB400620001	75	GT564115001	69
AT32053008	91	AX36225005	11	EC800013001	74	GT565113001	69
AT32053009	91	AX36310003	12	EC800020001	74	GT565115001	69
AT32053010	91	AX36310003	12	EC801613001	74	GT570014001	70
AT32053011	91	AX36500000	21	EC801620001	74	GT571114001	70
AT32053012	91	BD50102000GBBO	8	EC802613001	74	GT572114001	70
AT32053013	91	BD50102000GBBO	8	EC802620001	74	GT573114001	70
AT32053014	91	BD51002000DEBO	8	EC803613001	74	GT574114001	70

Index - Article Numbers

Article No.	Page	Article No.	Page	Article No.	Page	Article No.	Page
GT575114001	70	WP500320001	81				
GT576114011	70	WP511013001	81				
GT579114011	70	WP511020001	81				
GT580014011	70	WP595013016	82				
GX504007	71	WP595020002	82				
GX504107	71	WP615013100	83				
GX504207	71	WT133013002	63				
GX504307	71	WT133020002	63				
GX504407	71	WT133313002	63				
P901201	90	WT133320002	63				
WB074002002	59	WT133613001	63				
WB200013003	58	WT133620001	63				
WB200020012	58	WT133920001	63				
WB250020001	59	WT135024001	66				
WB250024001	66	WT136624001	66				
WB250613001	58	WT153946001	61				
WB250620001	58	WT153946001	61				
WB251613001	58	WT155346001	60				
WB251620001	58	WT155346001	61				
WB255020001	59	WT155646001	60				
WC410155001	67	WT155646001	61				
WC420155001	67	WT155946001	60				
WC420255001	67	WT155946001	61				
WC430155001	67	WT180646001	63				
WC430255001	67	WT190646001	62				
WC440155001	67	WT230020001	64				
WC470120001	60	WT230313001	64				
WC470155001	67	WT230320001	64				
WC472220001	60	WT230324001	64				
WC474220001	60	WT230613001	64				
WC490120001	60	WT230620001	64				
WC490155001	67	WT230624001	64				
WF21001302	72	WT300313012	62				
WF21002002	72	WT300320001	62				
WF220020001	72	WT300613012	62				
WH330045001	60	WT300620001	62				
WH330045001	61	WT300913012	62				
WH341009001	64	WT300920001	62				
WM640020007	67	WX10006001	64				
WM650013023	82	WX700020001	71				
WM650020006	67	WX900020001	71				
WM650020010	80						
WM703013100	81						
WM703020100	81						
WM704013100	83						
WM704020100	83						
WM710013489	95						
WM760013001	82						
WM760020001	82						
WP500313001	81						